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(54) Title: HYDROLYSIS STABLE SELF-ETCHING, SELF-PRIMING ADHESIVE

(57) Abstract: An aqueous one-pack self-etching and self-priming dental adhesive composition having a pH of at most 2, which comprises: (i) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety, and (ii) a curing system.



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HYDROLYSIS STABLE SELF-ETCHING, SELF-PRIMING ADHESIVE

Technical field of the invention

The invention relates to dental adhesive compositions for bonding dental restoratives to dentin and/or enamel. More specifically the invention provides a one-part self-etching, self-priming dental adhesive composition comprising hydrolysis stable polymerizable acidic adhesive monomers.

Background art of the invention

Omura et al in US 4,539,382 disclose two part adhesives. Moszner et al. in CA 2250333 (DE 19746708 and EP 0909761) disclose hydrolysis stable monomers. Loehden et al. in DE 19918974 disclose polymerizable phosphonic esters. Haberland in DD 273846 discloses polymerizable phosphonic amides. Two-part self-etching, self-priming dental adhesive systems are either applied sequentially or in one step after mixing the two parts. Both procedures have inherent disadvantages due to clinical complications which might occur in-between sequential steps (saliva or blood contamination) or due to dosing problems when mixing is required prior to the application of the self-etching adhesive. In order to overcome these clinical problems it would be advantageous to provide the self-etching adhesive as a one-part system eliminating the need of sequential application or premixing.

Description of the invention

The present invention relates to a hydrolysis stable one-part self-etching, self-priming dental adhesive. The hydrolysis stable one-part self-etching, self-priming dental adhesive of the invention includes preferably:

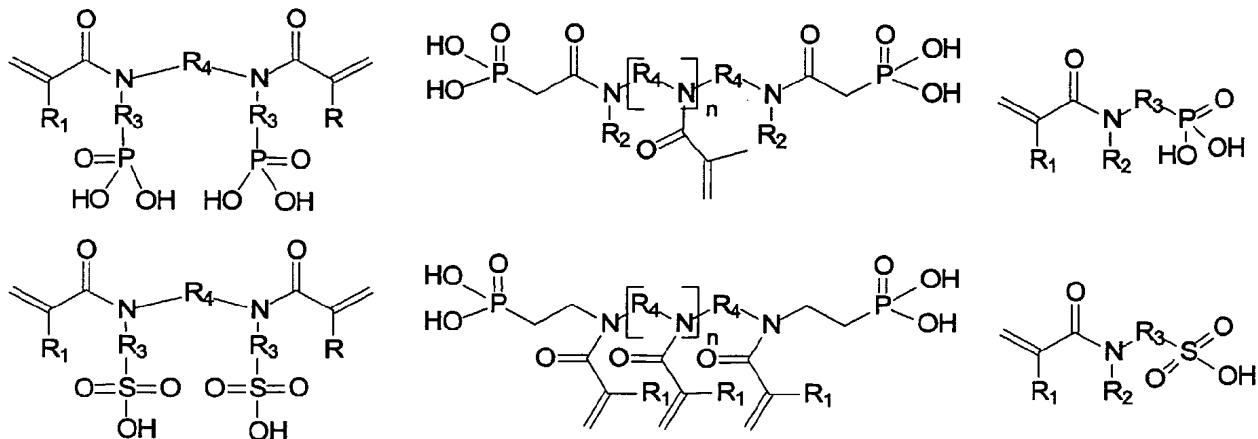
- (i) a hydrolysis stable polymerizable compound that comprises at least an inorganic acidic moiety,
- (ii) a hydrolysis stable polymerizable monomer,
- (iii) an organic water soluble solvent and/or water,
- (iv) an organic and/or inorganic acid, and
- (v) polymerization initiator, inhibitor and stabilizer.

The hydrolysis stable polymerizable compound having at least an inorganic acidic moiety may be selected from the group consisting of amines, thioethers, amides, urethanes, thiourethanes, ureas or thioureas. In order to increase each effect and adhesion an organic and/or inorganic acid such as methacrylic acid, acrylic acid, fumaric acid, maleic acid, citric acid, itaconic acid may be added to the hydrolysis stable one-part self-etching, self-priming dental adhesive. Preferred organic water soluble solvents may be selected from the group of alcohols and ketones, such as ethanol, propanol, butanol, acetone, methyl ethyl ketone.

In a preferred embodiment of the invention the hydrolysis stable polymerizable compounds that comprise at least an inorganic acidic moiety, are (meth)acrylamides. Most preferably, the hydrolysis stable polymerizable compounds that comprise at least an inorganic acidic moiety, comprises at least a phosphonic or a sulfonic acid moiety.

Preferred polymerizable (meth) acrylamides that comprise at least a phosphonic or sulfonic acid moiety for use in the hydrolysis stable one-part self-etching, self-priming dental adhesive composition of the invention are within the scope of the following formulas:

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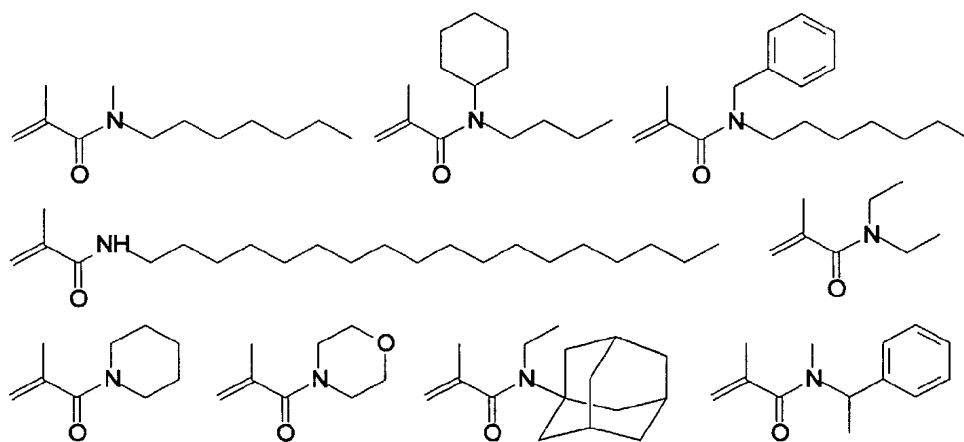
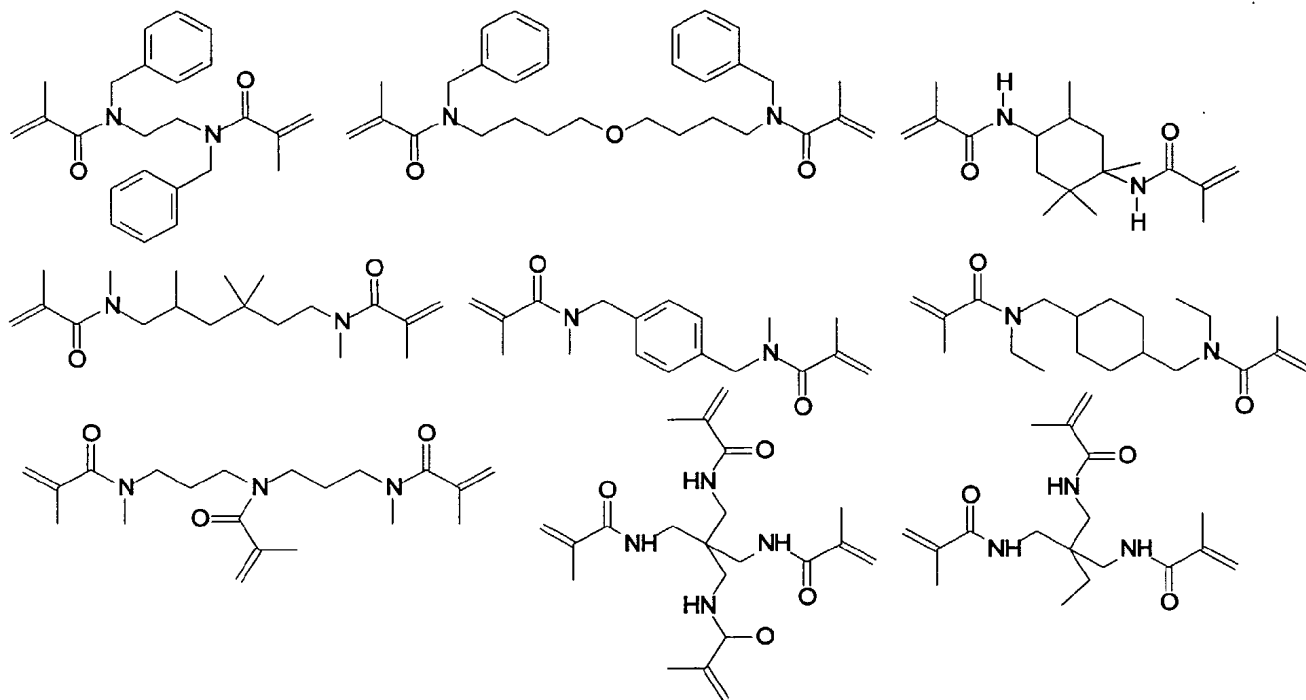
wherein

R_1 and R_2 independently are hydrogen or a substituted or unsubstituted C_1 to C_{18} alkylene, substituted or unsubstituted cycloalkylene, substituted or unsubstituted C_5 to C_{18} arylene or heteroarylene, substituted or unsubstituted C_5 to C_{18} alkylarylene or alkylheteroarylene, substituted or unsubstituted C_7 to C_{30} alkylene arylene,

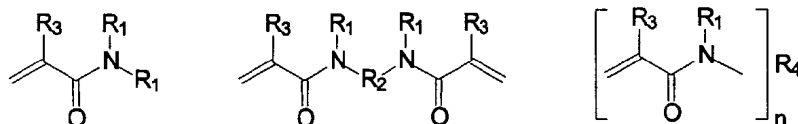
R_3 and R_4 independently are a difunctional substituted or unsubstituted C_1 to C_{18} alkylene, difunctional substituted or unsubstituted cycloalkylene, difunctional substituted or unsubstituted C_5 to C_{18} arylene or heteroarylene, difunctional substituted or unsubstituted C_5 to C_{18} alkylarylene or alkylheteroarylene, difunctional substituted or unsubstituted C_7 to C_{30} alkylene arylene,

n is an integer.

Preferred (meth)acrylamides for use in the hydrolysis stable one-part self-etching, self-priming dental adhesive composition of the invention include bis- and mono (meth) acrylamides within the scope of the following formulas:



The hydrolysis stable one-part self-etching, self-priming dental adhesive composition of the invention preferably includes polymerizable hydrolysis stable monomers within the scope of the following formulas:



wherein

R_1 and R_3 independently are H or a substituted or unsubstituted C_1 to C_{18} alkylene, substituted or unsubstituted cycloalkylene, substituted or unsubstituted C_5 to C_{18} arylene or heteroarylene, substituted or unsubstituted C_5 to C_{18} alkylarylene or alkylheteroarylene, substituted or unsubstituted C_7 to C_{30} alkylene arylene,

R_2 is a difunctional substituted or unsubstituted C_1 to C_{18} alkylene, difunctional substituted or unsubstituted cycloalkylene, difunctional substituted or unsubstituted C_5 to C_{18} arylene or heteroarylene, difunctional substituted or unsubstituted C_5 to C_{18} alkylarylene or alkylheteroarylene, difunctional substituted or unsubstituted C_7 to C_{30} alkylene arylene,

R_4 is a mono- or polyfunctional substituted or unsubstituted C_1 to C_{18} alkylene, mono- or polyfunctional substituted or unsubstituted cycloalkylene, mono- or polyfunctional substituted or unsubstituted C_5 to C_{18} arylene or heteroarylene, mono- or polyfunctional substituted or unsubstituted C_5 to C_{18} alkylarylene or alkylheteroarylene, mono- or polyfunctional substituted or unsubstituted C_7 to C_{30} alkylene arylene,

n is an integer.

The compositions of the invention preferably include at least a bis- or poly (meth)acrylamide, a polymerizable mono acrylamide, an initiator, a stabilizer, water and/or an organic solvent. The polymerization initiator is preferably a thermal initiator, a redox-initiator or a photo initiator preferably used is champhor quinone. To stabilize

the dental composition a stabilizer may be included which absorbs radicals, such as hydroquinone monomethylether, 2,6-di-tert.-butyl-p-cresol, tetramethyl piperidine N-oxyl radical, galvanoxyl radical.

Preferably the hydrolysis stable one-part self-etching, self-priming dental adhesive of the invention includes from 5 to 95 percent by weight of hydrolysis stable polymerizable monomer, and from 0.01 to 30 percent by weight of organic and/or inorganic acid.

Best mode for carrying out the invention

The present invention provides an aqueous one-pack self-etching and self-priming dental adhesive composition having a pH of at most 2, which comprises:

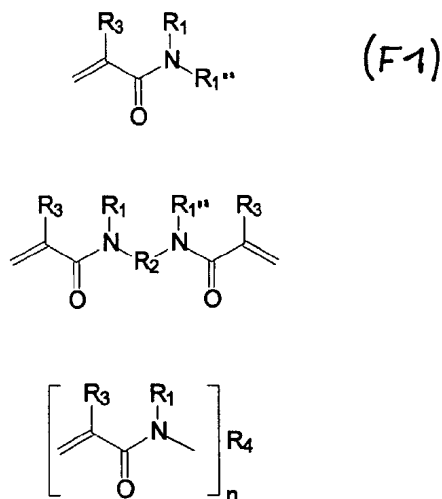
- (i) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety, and
- (ii) a curing system.

A one-pack composition means that the composition of the present invention is contained in only one container which may be stored and allows application of the composition without any mixing and without any special equipment before the application.

Self-etching means that the dental adhesive composition of the present invention may be applied to a tooth without any preliminarily etching of enamel in a separate method step. In order to comprise such a self-etching feature, the composition of the present invention is aqueous and has a pH of at most 2. Preferably the pH is below 2, more preferably the pH is below 1.5, most preferably the pH is about 1. An etching of enamel is thus advantageously achieved with the one-pack composition of the invention. It allows adhesion of an adhesive prepared from the dental composition to enamel and/or dentin with a bond strength of at least 8 MPa, preferably at least 10 MPa.

Self-priming means that the dental adhesive composition of the present invention may be applied to a tooth without any preliminarily application of a primer.

The polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety has preferably one of the following structures:



wherein

R_1 , $\text{R}_{1''}$ and R_3 independently are hydrogen or a substituted or unsubstituted C_1 to C_{18} alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted C_5 to C_{18} aryl or heteroaryl group, a substituted or unsubstituted C_5 to C_{18} alkylaryl or alkylheteroaryl group, a substituted or unsubstituted C_7 to C_{30} aralkyl group, provided that in case one of R_1 and $\text{R}_{1''}$ is hydrogen in formula (F1) the other is not hydrogen;

R_2 is a difunctional substituted or unsubstituted C_1 to C_{18} alkylene, difunctional substituted or unsubstituted cycloalkylene, a difunctional substituted or unsubstituted C_5 to C_{18} aryl or heteroaryl group, a difunctional substituted or unsubstituted C_5 to C_{18} alkylaryl or alkylheteroaryl group, a difunctional substituted or unsubstituted C_7 to C_{30} aralkyl group,

R_4 is a mono- or polyfunctional substituted or unsubstituted C_1 to C_{18} carbon chain group, a mono- or polyfunctional substituted or unsubstituted cycloalkyl group, a mono- or polyfunctional substituted or unsubstituted C_5 to C_{18} aryl or

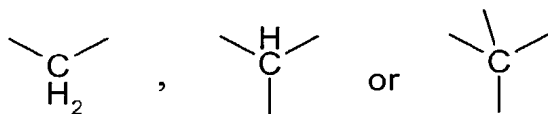
heteroaryl group, a mono- or polyfunctional substituted or unsubstituted C_5 to C_{18} alkylaryl or alkylheteroaryl group, a mono- or polyfunctional substituted or unsubstituted C_7 to C_{30} aralkyl group, and

n is an integer, preferably from 1 to 10, more preferably from 3 to 4.

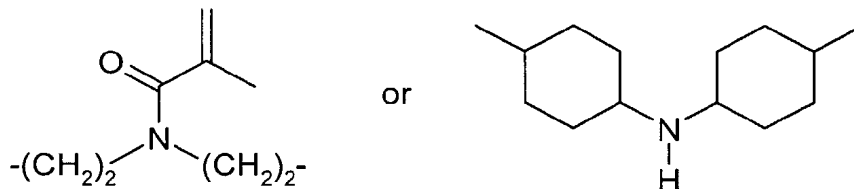
The optional substituents on the groups represented by R_1 , R_1' , R_2 , R_3 , and R_4 are preferably selected from C_1 to C_{18} alkyl groups. Particularly preferred are C_1 to C_6 alkyl groups, whereby methyl groups are especially preferred.

Preferred is that R_2 and R_4 independently is a di- or polyfunctional substituted or unsubstituted C_1 to C_{18} carbon chain group or a di- or polyfunctional substituted or unsubstituted cycloalkylene group, which has at least one linkage of ether, thioether, ester, thiocarbonyl, amide, carbonyl, sulfonyl, urethane, or substituted or unsubstituted amine linkages.

A C_1 to C_{18} carbon chain group means a branched or straight hydrocarbon having at least two bonds or valences and from 1 to 18 carbon atoms. In case of only 1 carbon atom the C_1 carbon chain group may have from 2 to 4 bonds or valences and from 2 to 0 hydrogen substituents, i.e. the C_1 carbon chain group may have one of the following structures:

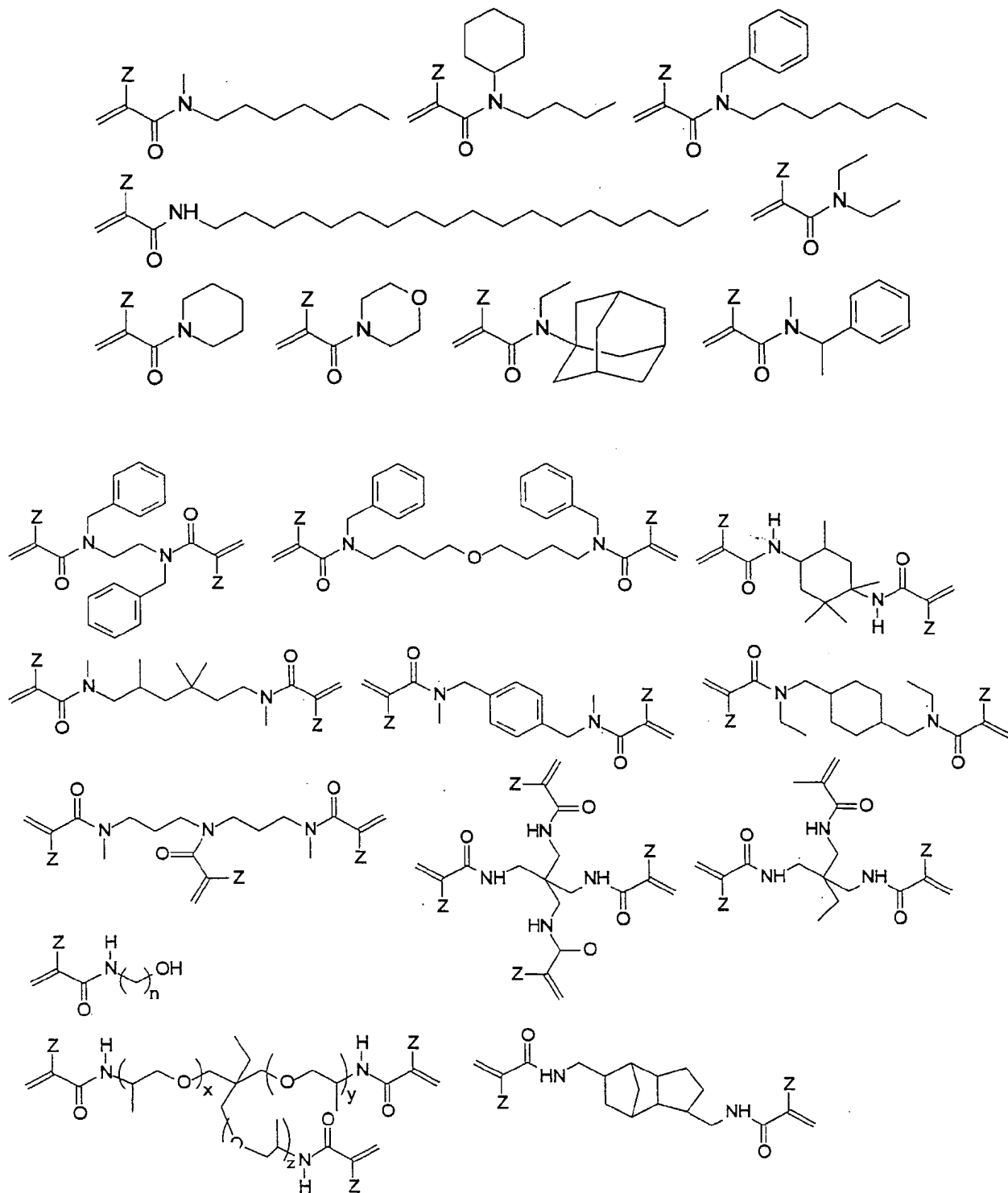


Particularly preferred is that R_2 or R_4 is $-(CH_2)_2-O-(CH_2)_2-O-(CH_2)_2-$,



and n is 2.

In a preferred embodiment of the present invention the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety is selected from the group consisting of compounds represented by the following formulas:



wherein

n is an integer of from 2 to 6;

x, y, and z independently is an integer of from 1 to 10; and

Z is H or a C₁ to C₁₈ alkyl group. The formula having x, y, z is a mixture of compounds. Particularly preferred is a mixture, wherein x+y+z is 5.3.

In a preferred embodiment of the present invention, the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety is selected from (meth)acrylamide monomers, preferably from the type of secondary amides, since these are particularly hydrolysis stable.

In a preferred embodiment of the present invention the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety contains at least such an inorganic acidic moiety, preferably a phosphonic acid moiety or a sulfonic acid moiety. Preferably, the groups represented by R₁, R₁, R₂, R₃, and R₄ as described above may be substituted by a group containing at least an inorganic acidic moiety, preferably a phosphonic acid moiety or a sulfonic acid moiety. Particularly preferred is that R₂ and R₄ contain such an inorganic acidic moiety. Thus, no separate acid has to be incorporated into the composition of the present invention to obtain a pH of at most 2. Then the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety may be represented by the the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an acidic moiety as described below.

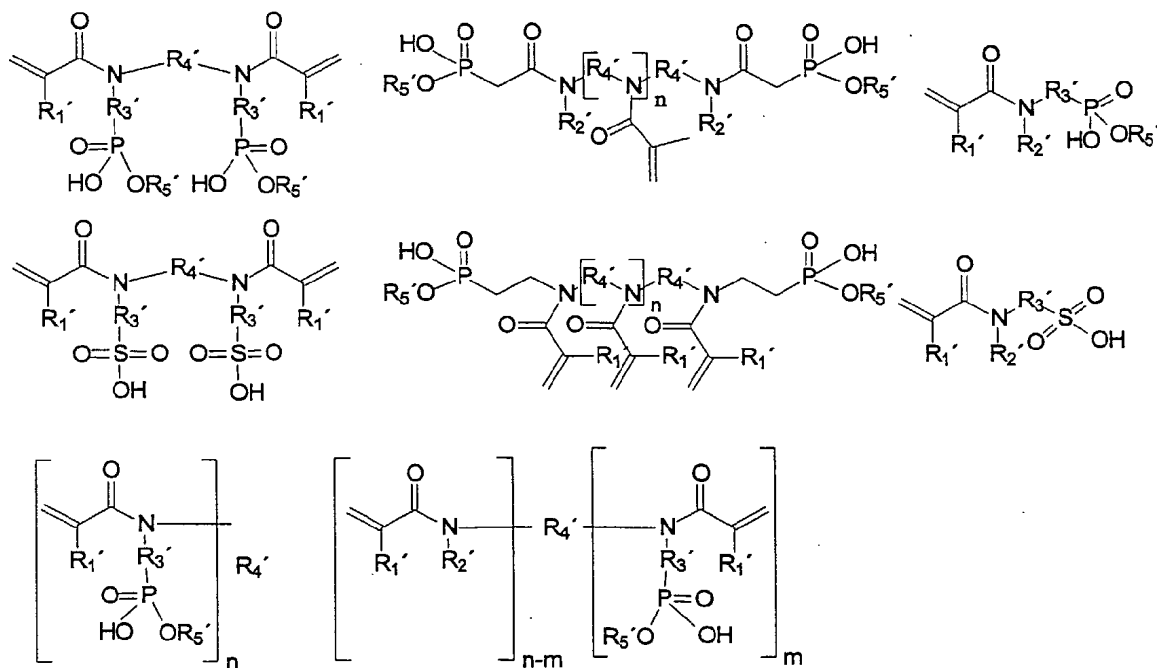
However, the composition of the present invention may comprise an organic or inorganic acid, whereby the organic acid is selected from the group consisting of methacrylic acid, acrylic acid, fumaric acid, maleic acid, citric acid, itaconic acid, and formic acid and whereby the inorganic acid is selected from phosphoric acid, sulfuric acid and hydrofluoric acid. The incorporation of an acid is necessary in case the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer

which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety does not contain an acidic moiety.

However, in a further embodiment of the present invention the composition of the present invention further comprises

- (iii) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety.

The polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety is preferably selected from the group consisting of compounds represented by the following formulas:



wherein

R_1 and R_2 represent independently from each other a hydrogen atom or a substituted or unsubstituted C_1 to C_{18} alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted C_5 to C_{18} aryl or heteroaryl group, a substituted or unsubstituted C_5 to C_{18} alkylaryl or alkylheteroaryl group, a substituted or unsubstituted C_7 to C_{30} aralkyl group,

R_3 and R_4 represent independently from each other a difunctional substituted or unsubstituted C_1 to C_{18} carbon chain group, a difunctional substituted or unsubstituted cycloalkylene, a difunctional substituted or unsubstituted C_5 to C_{18} aryl or heteroaryl group, a difunctional substituted or unsubstituted C_5 to C_{18} alkylaryl or alkylheteroaryl group, a difunctional substituted or unsubstituted C_7 to C_{30} aralkyl group,

R_5 represents H or a substituted or unsubstituted C_1 to C_{18} alkyl group

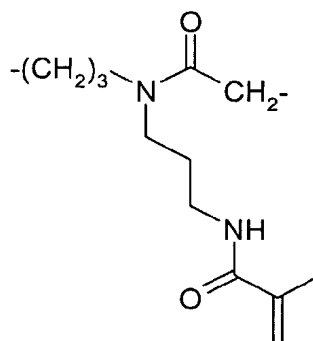
n is an integer, preferably from 1 to 18 or 1 to 4 and

m is an integer, preferably from 1 to 3.

The optional substituents on the groups represented by R_1 , R_2 , R_3 , R_4 and R_5 are preferably selected from C_1 to C_{18} alkyl groups. Particularly preferred are C_1 to C_6 alkyl groups, whereby methyl groups are most preferred. The C_1 to C_{18} carbon chain group is as defined above.

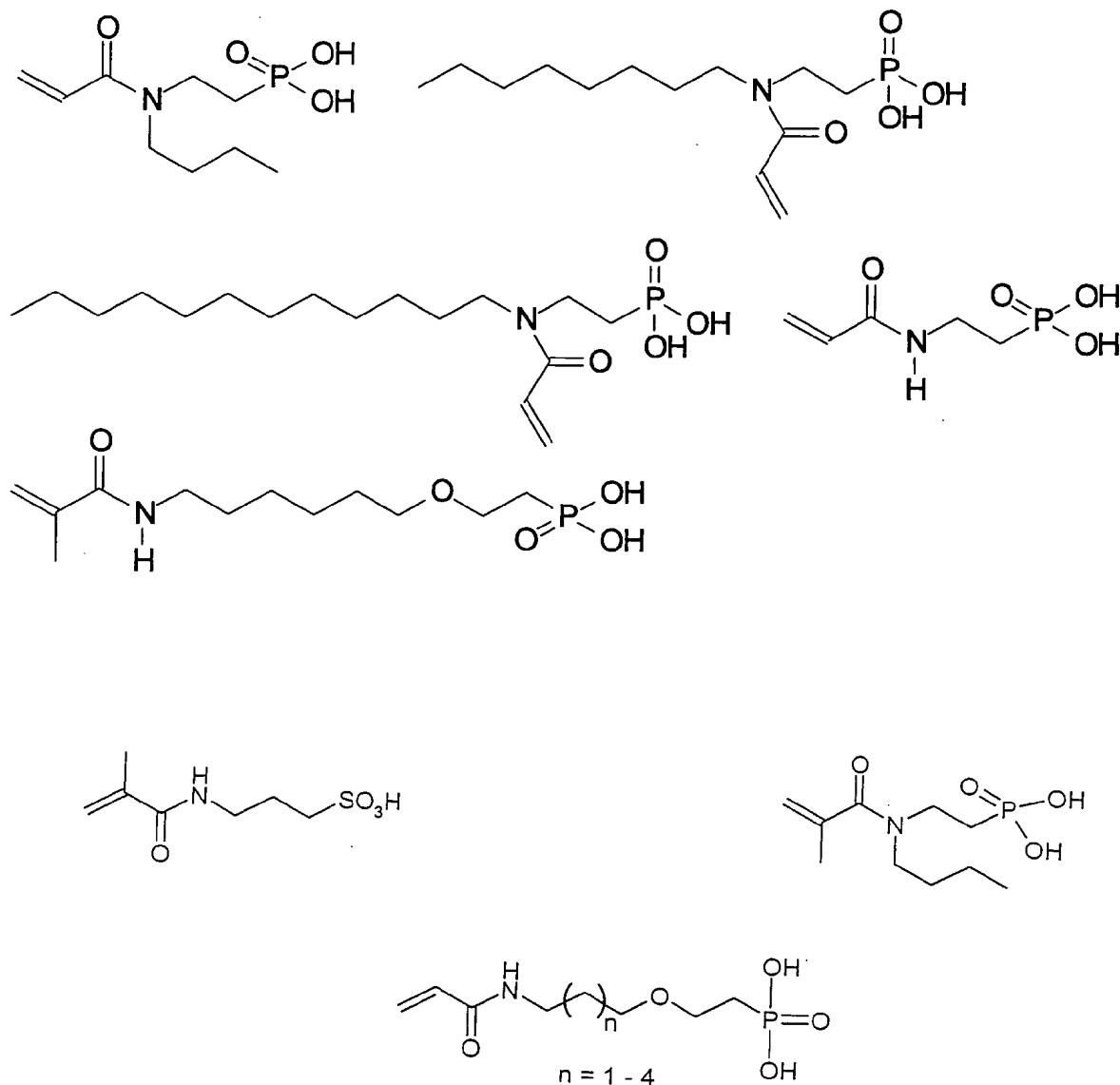
Preferably, R_3 and R_4 independently from each other is a difunctional substituted or unsubstituted C_1 to C_{18} carbon chain group or a difunctional substituted or unsubstituted cycloalkylene, which has at least one linkage of ether, thioether, ester, thiocarbonyl, amide, carbonyl, sulfonyl, urethane, or substituted or unsubstituted amine linkages.

More, preferably R_3 is $-(CH_2)_2-$ or



and R_4 is $-(CH_2)_2-O-(CH_2)_2-O-(CH_2)_2-$.

In a preferred embodiment of the present invention polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety is selected from one of the monomers according to the following formulas:



In a particular preferred embodiment of the present invention the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety is selected from (meth)acrylamide monomers, preferably from the type of secondary amides, more preferably from acrylamide monomers from the type of secondary amides, since these are particularly hydrolysis stable.

The polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (iii) is preferably incorporated into the composition of the present invention in case none of the above organic or inorganic acids is incorporated into the composition of the present invention and/or in case the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (i) does not contain an acidic moiety. However, the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (iii) may also be incorporated into the composition of the present invention in case the latter contains either an organic or inorganic acid or the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (i) which contains an acidic moiety. Further, the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (iii) may also be incorporated into the composition of the present invention in case both an inorganic and/or organic acid and the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (i) which contains an acidic moiety are incorporated into the composition of the present invention.

Preferably, the composition of the present invention is hydrolysis stable for at least one week at a storage temperature of 50°C, whereby after such storage the

bond strength of an adhesive prepared from such an adhesive composition to enamel and/or dentin is at least 8 MPa, preferably 10 MPa.

The aqueous composition of the present invention may contain beside water an organic water-soluble solvent, preferably selected from alcohols and ketones.

Preferably, the organic water-soluble solvent is selected from ethanol, propanol, butanol, acetone, and methyl ethyl ketone.

Preferably, the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (i) is hydrolysis-stable according to the following test:

1.5 mmol of the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer (i), and in case the monomer does not contain an acidic moiety 1 equivalent of ethanesulfonic acid per alkylacrylamide or acrylamide group, are solved in 5 g of a solvent mixture consisting of 50 wt.-% ethanol and 50 wt.-% water to obtain a mixture which is stored in a closed vial in an oven at 50°C; and

after 2 weeks of such a storage the hydrolysis of the tested monomer is less than 50% according to a HPLC-analysis of the absolute amount of the alkylacrylic or acrylic acid formed by hydrolysis of the tested monomer.

In a further preferred, the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (iii) is hydrolysis-stable according to the following test:

1.5 mmol of the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (iii) are solved in 5 g of a solvent mixture consisting of 50 wt.-% ethanol and 50 wt.-% water to obtain a mixture which is stored in a closed vial in an oven at 50°C; and

after 2 weeks of such a storage the hydrolysis of the tested polymerizable N-substituted alkylacrylic or acrylic acid amide monomer is less than 50% according to a HPLC-analysis of the absolute amount of the alkylacrylic or acrylic acid formed by

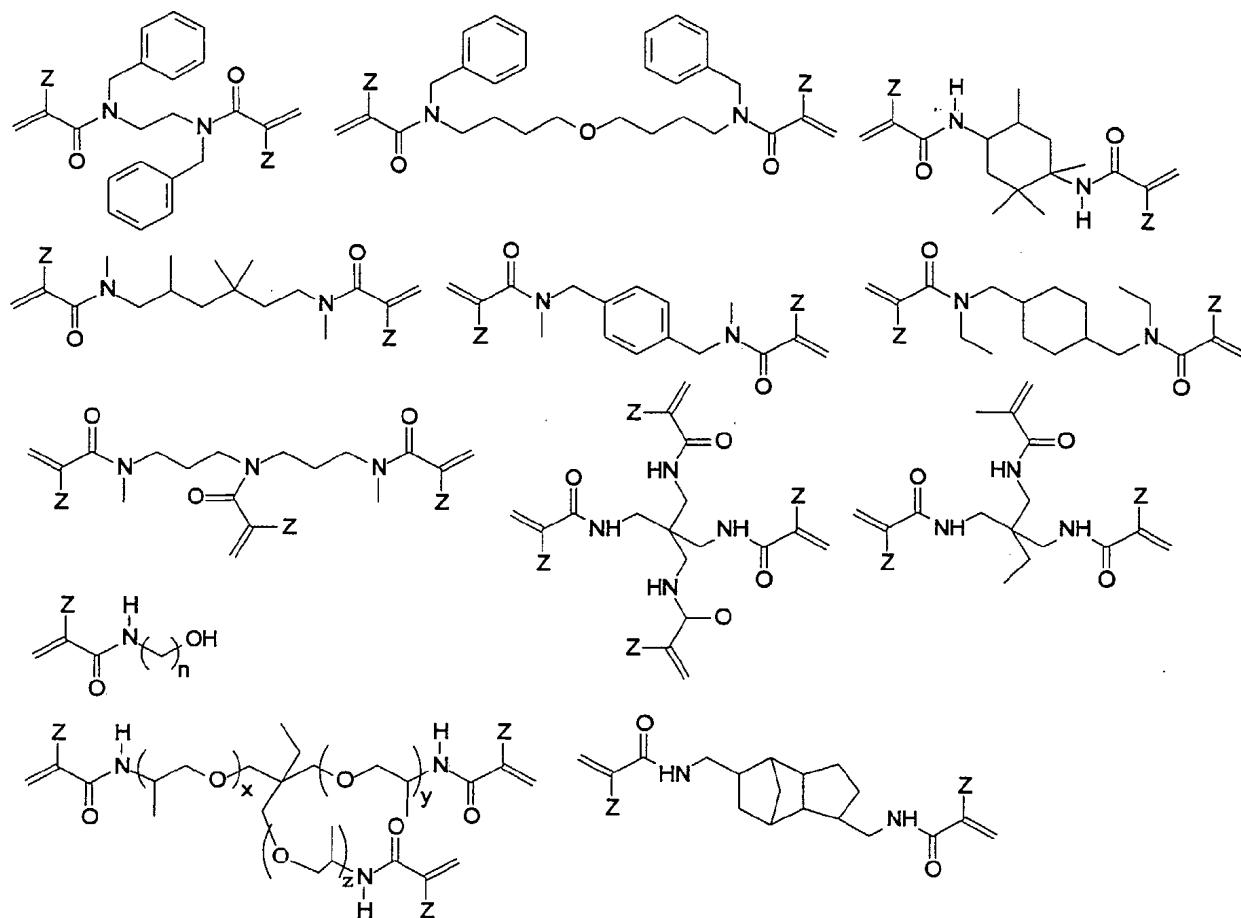
hydrolysis of the tested polymerizable N-substituted alkylacrylic or acrylic acid amide monomer.

In a further preferred embodiment of the invention the above described monomer(s) is (are) hydrolysis-stable according to the preceding test(s), whereby after 1 week of the above described storage the hydrolysis of the tested monomer is less than 10% according to a HPLC-analysis of the absolute amount of alkylacrylic or acrylic acid formed by hydrolysis of the tested monomer.

Particularly preferred is that both of the above described monomers (i) and (iii) are hydrolysis stable according to the described tests in case both monomers (i) and (iii) are present in the composition of the invention. However, it is also possible that only one of the monomers (i) and (iii) is hydrolysis stable according to the above test(s) in case both of the monomers (i) and (iii) are present.

Although the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety and/or the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety of the present invention are hydrolysis stable according to the above described tests, hydrolysis may occur to a small degree. Accordingly, the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety and/or the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety of the present invention preferably contains at least two polymerizable groups. Namely, in case one amide linkage is hydrolysed, the N-substituted alkylacrylic or acrylic acid amide monomer containing at least two polymerizable groups still contains at least one polymerizable group which allows polymerization. Thus, a high bond strength to enamel and/or dentin will be attained. The at least two polymerizable groups may be linked directly or indirectly. Preferably, they are linked via an amide bond which increases the stability of the composition and the bond strength of the adhesive composition to enamel or dentin.

The composition of the present invention may further contain a nanofiller.



wherein Z is H or a substituted or unsubstituted C₁ to C₁₈ alkyl group and n, x, y, z are as defined above and in claim 17. Particularly preferred are (meth)acrylamide monomers, preferably from the type of secondary amides, since these are particularly hydrolysis stable.

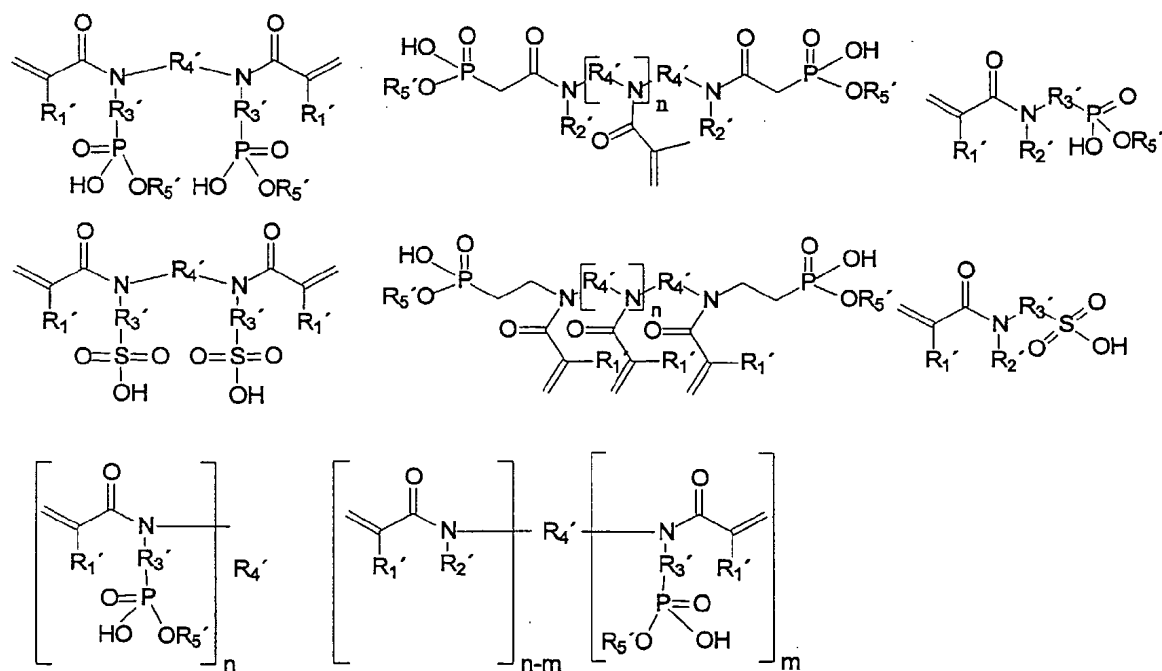
In a further embodiment of the present invention, an aqueous one-pack self-etching and self-priming dental adhesive composition is provided which comprises:

- (I) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety,

- (II) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least one inorganic acidic moiety, and
- (III) a curing system.

Particularly preferred is that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least one inorganic acidic moiety (II) contains at least two inorganic acidic moieties.

Preferably, the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least one inorganic acidic moiety (II) is selected from the group consisting of compounds represented by the following formulas having phosphonic acid moiety(ies) or sulfonic acid moiety(ies):



wherein

R_1 , R_2 , R_3 , R_4 , R_5 , n and m are as defined above.

It is preferred that polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least one inorganic acidic moiety is selected from (meth)acrylamide monomers, preferably from the type of secondary amides, more preferably from acrylamide monomers from the type of secondary amides, since these are particularly hydrolysis-stable.

It is preferred that any composition according to the present invention is packed in a container shielded against light.

According to the present invention a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety and a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing an inorganic acidic moiety are useful for the preparation of an aqueous one-pack self-etching and self-priming dental adhesive composition which comprises

- (i) the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety,
- (ii) the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety, and a
- (iii) a curing system.

A method for the preparation of an aqueous one-pack self-etching and self-priming dental adhesive composition according to the invention is characterized by mixing

- (A) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety,
- (B) a curing system, and
- (C) a water containing solvent.

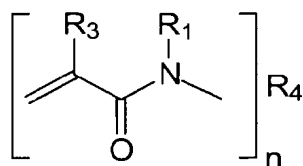
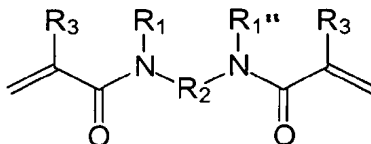
A novel dental adhesive is obtainable by polymerizing any one of the above described compositions of the present invention.

According to the present invention a method for treatment of human or animal teeth is provided, which comprises the application of the composition of one of the above described compositions.

Moreover, the present invention provides a kit comprising the composition of one of the above described compositions and instructions for use.

Furthermore, a novel monomer is provided in the present invention. It is polymerizable N-substituted alkylacrylic or acrylic acid amide monomer having at

least two polymerizable moieties which is selected from the group consisting of compounds represented by the following formulas:



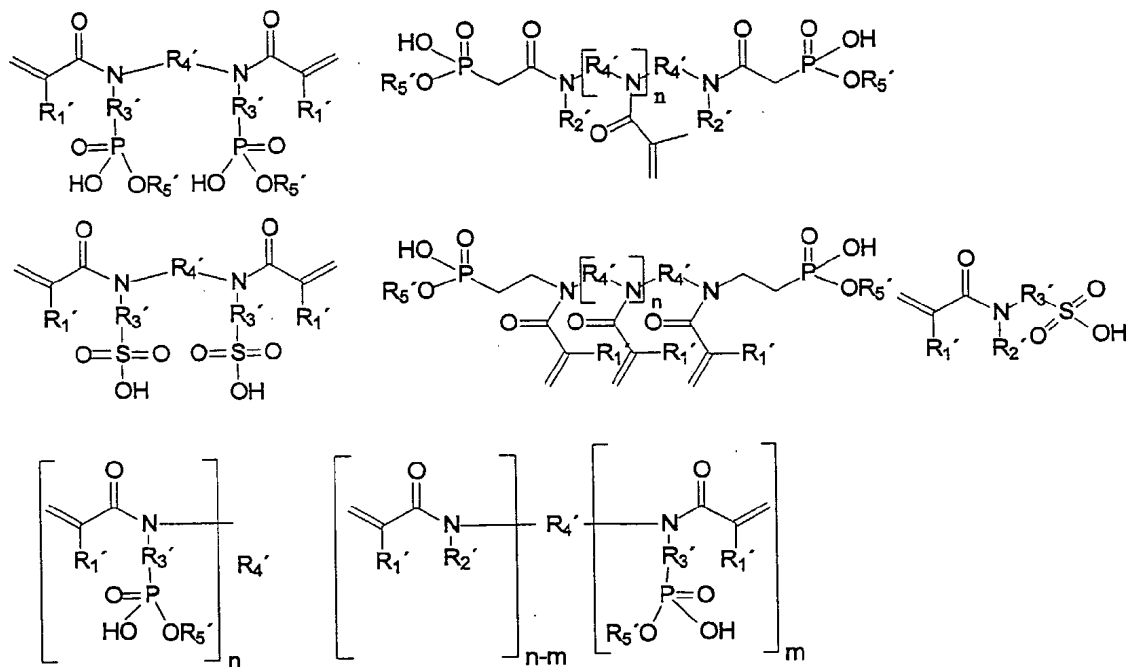
wherein

R_1 , R_1'' , R_2 , R_3 , R_4 and n are as defined above and in one of claims 14 to 16.

A method for the preparation of the novel monomer comprises reacting a di- or polyamine compound with an optionally substituted acryloyl halide of the formula $\text{CH}_2=\text{CR}_3-\text{CO}-\text{Hal}$, wherein R_3 is as defined above and in claim 14 and Hal is a halide.

A halide means chlorine, bromine, fluorine or iodine, whereby chlorine and bromine are preferred.

Further, the present invention provides a novel monomer having an acidic inorganic moiety. It is a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least one inorganic acidic moiety selected from a phosphonic acid moiety or sulfonic acid moiety, which is selected from the group consisting of compounds represented by the following formulas:



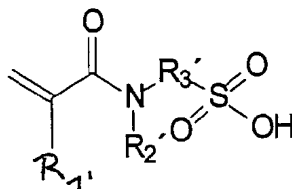
wherein

R_1' , R_2' , R_3' , R_4' , R_5' , n and m are as defined above.

A method for the preparation of the novel monomer having at least an inorganic acidic moiety, comprises:

- (1) reacting a di- or poly amine compound with a vinylphosphonate or a vinyl sulphonic acid salt;
- (2) reacting the product obtained in (1) with an alkylacryloyl or acryloyl halide of the formula $CH_2=CR_1'-CO-Hal$, wherein R_1' is as defined in claim 19 and Hal is a halide;
- (3) optionally reacting the product obtained in (2) with a trialkyl halogensilane in case of reacting a vinyl phosphonate in step (1); and
- (4) hydrolyzing the product obtained in step (2) or (3).

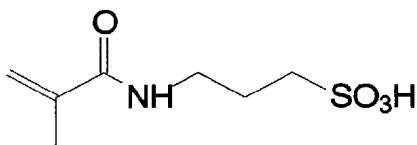
Particularly preferred is the monomer represented by the following formula:



wherein R_1 , R_2 and R_3 are as defined above. A method for its preparation comprises:

- (1) reacting an alkylacryloyl or acryloyl halide of the formula $\text{CH}_2=\text{CR}_1\text{-CO-Hal}$, wherein R_1 is as defined above and Hal is a halide with N-hydroxysuccinimide and an aminoalcohol of the formula $\text{HO-(CH}_2)_n\text{-NH}_2$ wherein n is from 1 to 18;
- (2) reacting the product obtained in (1) or methacryloyl amide with sodium hydride and propanesulfone;
- (3) hydrolyzing the product obtained in step (2).

The present invention will now be explained in further detail by the following examples, tests and application examples.

Example 1**N-(3-sulfopropyl) methacrylamide (1) and N,N-bis(3-sulfopropyl) methacrylamide**

To a stirred solution of 12 g (140.9 mmol) methacrylamide in 400 ml methylene chloride 3.38 g (140.9 mmol) sodium hydride were carefully added stepwise at a temperature of 0 °C. The suspension was stirred for 3 h at room temperature before 18.943 g (155 mmol) 1,3-propanesulfone were added. After 12 d stirring at room temperature 150 ml water were dropped carefully into the reaction mixture, while the temperature was kept at 0 °C. The aqueous layer was then separated and five times extracted with 100 ml methylene chloride. Afterwards the water was removed at a rotary evaporator and the resulting white solid washed thoroughly with acetone. The sulfonic acid sodium salt was solved again in water and poured over an ion exchange column (Merck ion exchanger I). The resulting acidic aqueous solution was stabilized with 0.025 mol% hydroquinone and narrowed down at a rotary evaporator. Removal of the water under high vacuum (8×10^{-3} mbar) afforded a mixture of N-(3-sulfopropyl) methacrylamide **1** and N,N'-bis(3-sulfopropyl) methacrylamide in a ratio of 2.6 : 1 (according to nmr spectroscopy) as a clear, reddish, highly viscose oil in an amount of 16.33 g (35% yield in regard to N-(3-sulfopropyl) methacrylamide **1**).

¹H-NMR (250 MHz, d₆-DMSO, ppm) N-(3-sulfopropyl) methacrylamide: 1.70-1.90 (m, 2H, CH₂-CH₂-CH₂), 1.84 (t, 3H, CH₃), 2.57-2.73 (m, 2H, CH₂-SO₃H), 3.36-3.47 (m, 2H, N-CH₂), 5.31 (s, 1H, CH=), 5.65 (s, 1H, CH=), 8.07 (t, 1H, NH).

¹³C-NMR (63 MHz, d₆-DMSO, ppm) N-(3-sulfopropyl) methacrylamide: 19.17 (CH₃), 25.31 (-CH₂), 38.58 (N-CH₂), 49.78 (CH₂-SO₃H), 119.76 (CH₂=), 140.35 (=C-CH₃), 168.18 (C=O).

Example 2**N-(6-hydroxyhexyl) methacrylamide (2)**

A solution of 22.56 g (0.215 mol) methacryloyl chloride in 20 ml chloroform was dropped slowly into a stirred solution of 24.84 g (0.215 mol) N-hydroxysuccinimide in 50 ml triethylamine and 500 ml chloroform at a temperature of 0 °C. After the solution was stirred for 3 h at room temperature 21.07 g (0.179 mol) 6-amino-1-hexanol in 20 ml chloroform were added. The reaction mixture was stirred overnight at room temperature before the solvent was removed at reduced pressure. The residue was taken up into methylene chloride and the remaining solid was filtered off. Then the solution was narrowed down and the precipitate filtered off again. Afterwards the solution was washed twice with 200 ml of an aqueous sodium hydroxide solution (20 %). The combined aqueous layers were washed four times with 100 ml methylene chloride and the combined organic solutions were then dried over magnesium sulfate. Filtration and evaporation of the solvent afforded a yellow oil as raw product, which was stabilized with 0.025 mol% BHT. Distillation under high vacuum (140-143 °C, 4×10^{-3} mbar) yielded compound **2** as a colorless, low viscose oil, which was stabilized by the addition of 0.025 mol% BHT, in an amount of 24.18 g (yield: 75%).

IR(film, cm^{-1}) 3118 (s,b), 2930 (s), 2860 (m), 1655 (s), 1611 (s), 1534 (s), 1448 (m), 1374 (w), 1318 (w), 1218 (m), 1051 (s), 925 (m).

$^1\text{H-NMR}$ (250 MHz, CDCl_3 , ppm) 1.11-1.14 (m, 4H, CH_2), 1.29-1.1.35 (m, 4H, CH_2), 1.72 (s, 3H, $=\text{C-CH}_3$) 3.04 (quart., 2H, $\text{CH}_2\text{-N}$), 3.35 (t, 2H, $\text{CH}_2\text{-O}$), 4.23 (broad s, 1H, OH), 5.09 (s, 1H, CH=), 5.49 (s, 1H, CH=), 6.91 (t, 1H, NH).

$^{13}\text{C-NMR}$ (63 MHz, CDCl_3 , ppm) 18.16 (CH_3), 24.91, 26.15, 28.85, 31.94, 39.11 (CH_2), 61.50 ($\text{CH}_2\text{-O}$), 119.08 ($\text{CH}_2=$), 139.30 ($=\text{C-CH}_3$), 168.54 (C=O).

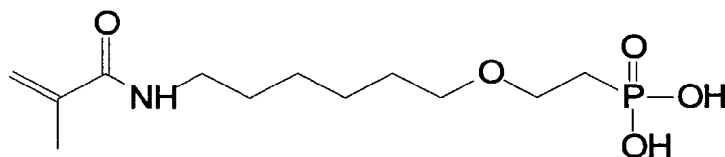
N-[9-(diethoxyphosphoryl)-7-oxa-nonyl] methacrylamide (3)

To a solution of 11.63 g (62.8 mmol) N-(6-hydroxyhexyl) methacrylamide **2** in 250 ml methylene chloride 1.5 g (62.8 mmol) sodium hydride were added stepwise under stirring at a temperature of 0 °C. After 1 h stirring at room temperature 10.30 g (62.80 mmol) diethyl vinylphosphonate were added. The reaction mixture was stirred for additional 4 d before the reaction was terminated by the addition of 200 ml water. The layers were separated and the organic layer washed again with 100 ml water. The organic layer was dried over magnesium sulfate and filtered. Evaporation of the solvent under reduced pressure at the rotary evaporator and drying under high vacuum (8×10^{-3} mbar) at 40 °C until the weight was constant gave 19.13 g (yield: 87%) of a yellow oil, which was stabilized with 0.025 mol% BHT.

IR(film, cm^{-1}) 3327 (m), 2932 (m), 2863 (m), 1658 (m), 1617 (m), 1525 (m), 1447 (m), 1373 (m), 1310 (w), 1222 (s), 1105 (s), 1025 (s), 957 (s), 792 (s).

^1H -NMR (250 MHz, CDCl_3 , ppm) 1.06 (t, 6H, CH_3), 1.01-1.17 (m, 4H, CH_2), 1.23-1.37 (m, 4H, CH_2), 1.68 (s, 3H, $=\text{C}-\text{CH}_3$), 1.75-1.88 (m, 2H, CH_2-P), 3.02 (quart., 2H, CH_2-N), 3.15 (t, 2H, CH_2-O), 3.33-3.44 (m, 2H, CH_2-O), 3.82 (quin, 4H, $\text{CH}_2-\text{O}-\text{P}$) 5.02 (s, 1H, $\text{CH}=\text{}$), 5.44 (s, 1H, $\text{CH}=\text{}$), 6.64 (t, 1H, NH).

^{13}C -NMR (63 MHz, CDCl_3 , ppm) 15.57 and 15.67 (d, POCH_2CH_3), 18.01, 25.04, 26.00 and 27.22 (d, CH_2-P), 28.70 38.77, 60.68 and 60.79 (d, POCH_2CH_3), 63.66 (CH_2-O), 70.00 (CH_2-O), 118.10 ($\text{CH}_2=\text{}$), 139.56 ($=\text{C}-\text{CH}_3$), 167.82 ($\text{C}=\text{O}$).

N-[9-(dihydroxyphosphoryl)-7-oxa-nonyl] methacrylamide (4)

To a solution of 18.57 g (53.1 mmol) of N-[9-(diethoxyphosphoryl)-7-oxa-nonyl] methacrylamide **3** in 100 ml methylene chloride 22.06 g (144.1 mmol) trimethylsilyl bromide were added dropwise at room temperature. The mixture was refluxed for 4 h before the solvent was evaporated at a rotary evaporator and the residue solved again in 200 ml methanol. After stirring this solution at room temperature for 2 h and

removal of the solvent a brownish oil was obtained as raw product. The material was solved in 200 ml methylene chloride and extracted once with an aqueous solution of 4.1 g sodium hydroxide in 120 ml water. After the aqueous layer had been separated and washed four times with 100 ml methylene chloride, it was poured over an acidic ion exchange column (Merck ion exchanger I). The resulting acidic aqueous solution was narrowed down at the rotary evaporator and extracted three times with 100 ml methylene chloride. 0.025 mol% BHT were added, before the aqueous layer was concentrated at the rotary evaporator and then dried under high vacuum (3×10^{-3} mbar) at 40 °C until the weight was constant. This afforded 11.24 g (yield: 72%) of a clear, brownish oil.

IR(film, cm^{-1}) 3317 (b,m), 2931 (m), 2862 (m), 1648 (w), 1545 (b, s), 1446 (m), 1373 (m), 1096 (s), 997 (s), 926 (s), 781 (s), 714 (s).

$^1\text{H-NMR}$ (250 MHz, d_6 -DMSO, ppm) 1.14-1.30 (m, 4H, CH_2), 1.33-1.51 (m, 4H, CH_2), 1.81 (s, 3H, $=\text{C-CH}_3$), 1.75-1.95 (m, 2H, $\text{CH}_2\text{-P}$), 3.06 (quart., 2H, $\text{CH}_2\text{-N}$), 3.31 (t, 2H, $\text{CH}_2\text{-O}$), 3.50 (quart., 2H, $\text{CH}_2\text{-O}$), 5.26 (s, 1H, CH=), 5.60 (s, 1H, CH=), 7.91 (t, 1H, NH), 10.04 (broad s, 2H, P-O-H).

$^{13}\text{C-NMR}$ (63 MHz, d_6 -DMSO, ppm) 18.82, 25.51 and 26.39 (d, $\text{CH}_2\text{-P}$), 27.67, 29.19, 29.79, 38.88, 65.18 ($\text{CH}_2\text{-O}$), 69.87 ($\text{CH}_2\text{-O}$), 118.84 ($\text{CH}_2\text{=}$), 140.14 ($=\text{C-CH}_3$), 167.45 (C=O).

Example 3

N-[2-(diethoxyphosphoryl)-ethyl] acrylamide (5)

To a solution of 8.09 g (44.7 mmol) (2-aminoethyl)phosphonic acid diethyl ester in 150 ml methylene chloride a solution of 6.06 g (67 mmol) acryloyl chloride in 30 ml methylene chloride and a solution of 2.68 g (67 mmol) sodium hydroxide in 30 ml water were added simultaneously under stirring, so that the temperature remains at 0-5 °C. Thereafter the mixture was stirred at room temperature for additional two hours. The reaction was terminated by the addition of 100 ml water. To achieve separation of the layers some sodium chloride was added. The organic phase was separated and the aqueous solution was extracted twice with 50 ml methylene chloride. The combined organic liquids were washed with 50 ml of 1 n HCl, 50 ml of 1 n NaHCO_3 and with 50 ml water. Drying over magnesium sulfate, filtration and evaporation of the solvent

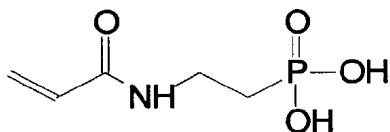
yielded a yellow oil as raw product. As final purification the material was chromatographed on a silica gel column with ethyl acetate as eluents ($R_f = 0.27$). This afforded 6.72 g (yield: 63%) of a yellowish oil, which was stabilized by the addition of 0.025 mol% BHT.

IR(film, cm^{-1}) 3274 (m), 2983 (m), 2937 (w), 1660 (m), 1544 (m), 1444 (m), 1310 (m), 1219 (s), 1021 (s), 954 (s), 828 (m), 788 (m), 698 (m).

^1H -NMR (250 MHz, CDCl_3 , ppm) 1.14 (t, 6H, CH_3), 1.81-1.94 (m, 2H, $\text{CH}_2\text{-P}$), 3.31-3.45 (m, 2H, $\text{CH}_2\text{-N}$), 3.85-3.97 (m, 4H, $\text{CH}_2\text{-O}$), 5.40-5.44 (dd, 1H, $\text{CH}=\text{C-CO}$), 5.93-6.13 (m, 2H, $\text{CH}=\text{CH-CO}$), 7.32 (t, 1H, NH).

^{13}C -NMR (63 MHz, CDCl_3 , ppm) 15.93 and 16.04 (d, POCH_2CH_3), 23.96 and 26.17 (d, $\text{CH}_2\text{-P}$), 33.26 ($\text{CH}_2\text{-N}$), 61.39 and 61.50 (d, POCH_2CH_3), 119.08 ($\text{C}=\text{C}$), 139.30 ($\text{C}=\text{C}$), 165.41 ($\text{C}=\text{O}$).

N-[2-(dihydroxyphosphoryl)-ethyl] acrylamide (6)



8.86 g (56.32 mmol) trimethylsilyl bromide were added dropwise at room temperature under stirring to a solution of 5.83 g (24.81 mmol) N-[2-(diethoxyphosphoryl)-ethyl] methacrylamide **5** in 30 ml methylene chloride. The reaction mixture was heated under reflux for 4 h. Afterwards the solvent was removed at a rotary evaporator and the residue solved in methanol. This solution was stirred for 16 h at room temperature. Then the solvent was removed and the remaining oil solved in 30 ml water. After the aqueous solution was washed two times with 20 ml methylene chloride, it was stabilized by the addition of 0.025 mol% BHT and concentrated under reduced pressure. After drying of the material under reduced pressure (8×10^{-3} mbar) at 40 °C for 19 h 4.385 g (yield: 98%) of a highly viscose, yellowish oil were obtained.

IR(film, cm^{-1}) 2812 (b, s), 2359 (m), 1649 (m), 1547 (s), 1444 (m), 1365 (m), 1121 (s), 927 (s), 793 (s), 713 (s).

^1H -NMR (250 MHz, d_6 -DMSO, ppm) 1.77-1.99 (m, 2H, $\text{CH}_2\text{-P}$), 3.25-3.44 (m, 2H, $\text{CH}_2\text{-N}$), 5.62 (dd, 1H, $\text{CH}=\text{C-CO}$), 6.07-6.32 (m, 2H, $\text{CH}=\text{CH-CO}$), 8.40 (t, 1H, NH).

^{13}C -NMR (63 MHz, d_6 -DMSO, ppm) 27.11 and 29.23 (d, $\text{CH}_2\text{-P}$), 34.05 ($\text{CH}_2\text{-N}$), 125.74 (C=), 131.89 (C=), 165.14 (C=O).

Example 4

N-[2-(diethoxyphosphoryl)-ethyl]-N-butyl amine (7)

30.04 g (0.411 mol) n-butyl amine and 67.41 g (0.411 mol) diethyl vinylphosphonate were stirred at 65 °C for 24 h. This afforded 97.32 g (yield: 100%) of a colorless oil.

IR(film, cm^{-1}) 3411, 3390 (OH), 2973, 2929, 2885 (CH_2/CH_3), 1390 (CH_2/CH_3), 1078 cm^{-1} (OH).

^1H -NMR (250 MHz, CDCl_3 , ppm) 1.39 (t, 3H, CH_3), 1.79-2.20 (m, 10H, CH_2 , OCH_2CH_3), 2.40-2.71 (m, 2H, $\text{CH}_2\text{-P}$), 3.02-3.29 (m, 2H, $\text{CH}_2\text{-N}$), 3.39-3.62 (m, 2H, $\text{CH}_2\text{-N}$), 4.57-4.84 (m, 4H, POCH_2).

^{13}C -NMR (63 MHz, CDCl_3 , ppm) 13.70 ($\text{C}_3\text{H}_6\text{-CH}_3$), 16.23 ($\text{OCH}_2\text{-CH}_3$), 20.26, 25.18 and 27.36 (d, $\text{CH}_2\text{-P}$), 31.86, 43.14, 49.08, 61.35 ($\text{OCH}_2\text{-CH}_3$).

N-[2-(diethoxyphosphoryl)-ethyl]-N-butyl acrylamide (8)

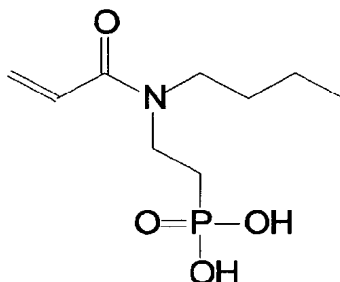
To a solution of 55.27 g (0.233 mol) N-[2-(diethoxyphosphoryl)-ethyl]-N-butyl amine **7** in 100 ml methylene chloride a solution of 23.19 g (0.256 mol) acryloyl chloride in 130 ml methylene chloride and a solution of 10.25 g (0.256 mol) sodium hydroxide in 200 ml water were added simultaneously under stirring, so that the temperature remains at 0-5 °C. Thereafter the mixture was stirred at room temperature for additional two hours. The reaction was terminated by the addition of 100 ml water. The organic layer was separated and the aqueous solution was extracted twice with 30 ml methylene chloride. The combined organic liquids were washed with 150 ml of 1 n HCl, 150 ml of 1 n NaHCO_3 and with 150 ml water. The solution of the product was stabilized with 0.025 mol% BHT and dried over sodium sulfate. Filtration and evaporation of the solvent yielded 40.07 g (yield: 59 %) of a colorless oil.

IR(film, cm^{-1}) 2978/2962/2956 (CH_3/CH_2), 1648 (CO), 1614 ($\text{C}=\text{C}$), 1456/1431/1371 (CH_3/CH_2), 794 ($\text{C}=\text{C}$)

^1H -NMR (250 MHz, CDCl_3 , ppm) 0.79 (t, 3H, CH_3), 1.11-1.31 (m, 8H, CH_2 , OCH_2CH_3), 1.33-1.54 (m, 2H, CH_2), 1.87-2.12 (m, 2H, $\text{CH}_2\text{-P}$), 3.12-3.32 (m, 2H, $\text{CH}_2\text{-N}$), 3.38-3.57 (m, 2H, $\text{CH}_2\text{-N}$), 3.88-4.17 (m, 4H, POCH_2), 5.50-5.67 (m, 1H, $\text{CH}=\text{C}-\text{CO}$), 6.13-6.30 (m, 1H, $\text{CH}=\text{C}-\text{CO}$), 6.33-6.52 (m, 1H, $\text{C}=\text{CH}-\text{CO}$).

^{13}C -NMR (63 MHz, CDCl_3 , ppm) 13.41 ($\text{C}_3\text{H}_6\text{-CH}_3$), 16.02 and 16.11 (d, $\text{POCH}_2\text{-CH}_3$), 19.57, 22.78 and 24.94 (d, $\text{CH}_2\text{-P}$), 31.40, 41.35, 48.19, 61.35 and 61.45 (d, $\text{POCH}_2\text{-CH}_3$), 127.16 ($\text{C}=\text{}$), 127.62 ($\text{C}=\text{}$), 165.72 ($\text{C}=\text{O}$).

N-[2-(dihydroxyphosphoryl)-ethyl]-N-butyl acrylamide (9)



33.56 g (0.219 mol) trimethylsilyl bromide were added dropwise at room temperature under stirring to a solution of 31.93 g (0.11 mol) N-[2-(diethoxyphosphoryl)-ethyl] methacrylamide **8** in 100 ml methylene chloride. The reaction mixture was heated under reflux for 4 h. Afterwards the solvent was removed at a rotary evaporator and the residue solved in 100 ml methanol. This solution was stirred for 4 h at room temperature. The solution of the product was stabilized by the addition of 0.025 mol% BHT and concentrated under reduced pressure. After drying of the material under reduced pressure (8×10^{-3} mbar) at 40 °C for 24 h 21.65 g (yield: 84%) of a white solid were obtained.

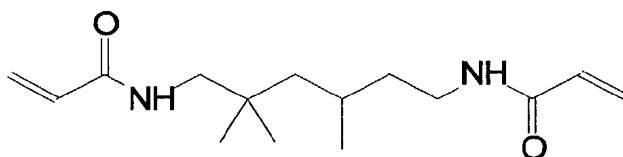
IR(ATR, cm^{-1}) 3411, 3390 (OH), 2973, 2929, 2885 (CH_2/CH_3), 1390 (CH_2/CH_3), 1078 cm^{-1} (OH).

^1H -NMR (250 MHz, d_6 -DMSO, ppm) 0.97 (t, 3H, CH_3), 1.27-1.45 (m, 2H, CH_2), 1.47-1.66 (m, 2H, CH_2), 1.93-2.17 (m, 2H, $\text{CH}_2\text{-P}$), 3.35-3.52 (m, 2H, $\text{CH}_2\text{-N}$), 3.55-3.75 (m, 2H, $\text{CH}_2\text{-N}$), 5.69-5.83 (m, 1H, $\text{CH}=\text{C-CO}$), 6.24 (dd, 1H, $\text{CH}=\text{C-CO}$), 6.64-6.81 (m, 1H, $\text{C}=\text{CH-CO}$).

^{13}C -NMR (63 MHz, d_6 -DMSO, ppm) 14.2 ($\text{C}_3\text{H}_6\text{-CH}_3$), 21.2, 25.8 and 27.9 (d, $\text{CH}_2\text{-P}$), 30.8, 32.6, 43.8, 128.9 (C=), 129.1 (C=), 168.4 (C=O).

Example 5

(2,2 (4),4)-Trimethylhexamethylene bis(acrylamide) (10)



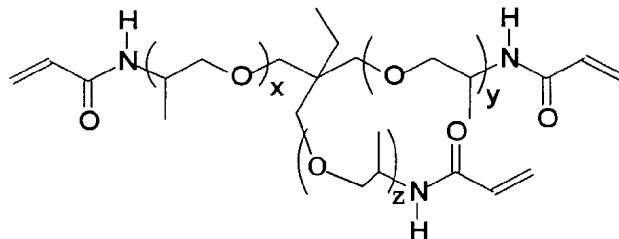
To a solution of 60 g (0.379 mol) (2,2 (4),4)-trimethylhexamethylene diamine in 100 ml methylene chloride a solution of 72.05 g (0.796 mol) acryloyl chloride in 130 ml methylene chloride and a solution of 31.84 g (0.796 mol) sodium hydroxide in 200 ml water were added simultaneously under stirring, so that the temperature remains at 0-5 °C. Thereafter the mixture was stirred at room temperature for additional two hours. The reaction was terminated by the addition of 100 ml water. The organic phase was separated and the aqueous solution was extracted twice with 30 ml methylene chloride. The combined organic liquids were washed with 150 ml of 1 n HCl, 150 ml of 1 n NaHCO_3 and with 150 ml water. The solution of the product was stabilized with 0.025 mol% BHT and dried over sodium sulfate. Filtration and evaporation of the solvent yielded 87 g (yield: 86 %) of a colorless, highly viscose oil.

IR(film cm^{-1}) 3411, 3278 (NH), 2957 (CH_2/CH_3), 1656 (NHCO), 1546 (C=C), 1241 (CH_2/CH_3), 984/956 (C=C), 703 (C=C).

^1H -NMR (250 MHz, CDCl_3 , ppm) 0.7 – 3.4 (several m, 18H, CH_3 , CH_2), 5.51-5.60 (m, 1H, $\text{CH}=\text{C-CO}$), 6.16-6.26 (m, 2H, $\text{CH}=\text{CH-CO}$), 7.12, 6.84, 6.70, 6.59 (4 x t, 2H, NH).

^{13}C -NMR (63 MHz, CDCl_3 , ppm) 20.80, 22.21, 25.36, 26.01, 26.75, 27.90, 28.02, 29.04, 30.73, 32.80, 35.00, 35.68, 37.21, 38.79, 40.51, 45.16, 46.02, 47.02, 48.70, 125.66 (C=), 131.08 (C=), 165.82 (C=O), 166.09 (C=O).

Example 6



JEFFAMINE T-403 polyoxypolypropylenetriamine tris(acrylamide) (11)

To a solution of 73.25 g (0.166 mol) JEFFAMINE T-403 polyoxypolypropylenetriamine ($x + y + z = 5.3$) in 100 ml methylene chloride a solution of 47.46 g (0.524 mol) acryloyl chloride in 130 ml methylene chloride and a solution of 20.98 g (0.524 mol) sodium hydroxide in 200 ml water were added simultaneously under stirring, so that the temperature remains at 0-5 °C. Thereafter the mixture was stirred at room temperature for additional two hours. The reaction was terminated by the addition of 300 ml water. The organic phase was separated and the aqueous solution was extracted twice with 100 ml methylene chloride. The combined organic liquids were washed with 150 ml of 1 n HCl, 150 ml of 1 n NaHCO_3 and with 150 ml water. The solution of the product was stabilized with 0.025 mol% BHT and dried over sodium sulfate. Filtration and evaporation of the solvent yielded 86.1 g (yield: 85 %) of a clear, yellowish, highly viscose oil.

IR(film cm^{-1}) 3411, 3280 (OH), 2970, 2929, 2872 (CH_2/CH_3), 1657/1622 (CONH), 1542 (C=C), 1406/1374 (CH_2/CH_3), 1101 cm^{-1} (ROR).

^1H -NMR (250 MHz, CDCl_3 , ppm) 0.74-0.95 (t), 0.99-1.25 (m), 1.27-1.53 (m), 2.90-3.73 (m), 4.04-4.31 (broad s), 5.49-5.73 (m, 1H, $\text{CH}=\text{C}-\text{CO}$), 5.90-6.43 (m, 2H, $\text{CH}=\text{CH}-\text{CO}$).

^{13}C -NMR (63 MHz, CDCl_3 , ppm) 7.5 (CH_2-CH_3), 17.0/17.5 ($\text{CH}-\text{CH}_3$), 22.9, 32.0, 45.1/45.2 (C-N), 71.6/74.8/75.1 (CH_2-O), 125.7 (C=), 131.1 (C=), 164.9 (C=O).

Test 1

Examination of the hydrolytic stability of N-substituted alkylacrylic or acrylic acid amide monomers, which contain an acidic moiety

As a typical example of a N-substituted alkylacrylic or acrylic acid amide monomer N-[2-(dihydroxyphosphoryl)-ethyl]-N-butyl acrylamide **9** and as a comparative example dihydroxyphosphorylmethyl methacrylester were subjected to the following conditions:

1.5 mmol of the acrylic acid amide monomer was solved in 5g of a mixture consisting of 50 wt% ethanol and 50 wt% water. The solutions were stored in a closed vial at 50 °C. The kind and the extend of hydrolysis was determined by HPLC.

After 1 week 50 % and after 6 weeks 83 % of the ester is hydrolyzed into methacrylic acid and hydroxymethylphosphonic acid, whereas the acrylic amide **9** does show a hydrolysis into acrylic acid and amine of 0 % after 1 week and 7.9 % after 6 weeks.

Test 2

Examination of the hydrolytic stability of N-substituted acrylic acid amide monomers, which do not contain an acidic moiety

As a model compound for a N-substituted acrylic acid amide monomer n-butyl acrylamide and as a comparative example n-butyl acrylester were subjected to the following conditions:

1.5 mmol of the acrylamide monomer was solved together with 1.5 mmol ethanesulfonic acid in 5g of a mixture consisting of 50 wt% ethanol and 50 wt% water.

The solutions were stored in closed vial at 50 °C. The kind and the extend of hydrolysis was determined by HPLC.

After 1 week 62 % of the ester is hydrolyzed into acrylic acid and butanol, whereas the acrylamide shows no hydrolysis until 7 weeks.

Application Example 1

281.85 mg (2,2 (4),4)-Trimethylhexamethylene bis(acrylamide) (10), 416,85 mg JEFFAMINE T-403 polyoxypropylenetriamine tris(acrylamide) (11), 286.00 mg N-[2-(dihydroxyphosphoryl)-ethyl]-N-butyl acrylamide (9), 17.70 mg bis(2,4,6-trimethylbenzol)-phenylphosphine oxide, 8.20 mg dimethylaminoethyl benzoic acid ethylester and 7.10 mg camphor quinone were dissolved in solution consisting of 166.67 mg formic acid, 66.67 mg ethanol and 266.67 mg water.

Preparation of the teeth

For the adhesion the enamel is abraded with 500 grit silicon carbide paper so that an approximately flat area of enamel about 5 mm in diameter is present. The teeth are then washed under running water and used within 2 hours as below.

Preparation of the adhesion samples

Gelatine capsules (#5 supplied by Torpac Inc.) for the tests are filled to about two thirds of their length with Spectrum TPH and this is hardened by placing the capsules in a light oven. Six teeth were prepared for the test.

The tooth surface to be adhered to is dried lightly with a paper tissue or a 5 second blast of air, and the treatment solution is applied using an applicator tip or brush. The material is left in contact with the tooth for twenty seconds, dried with air for 5 seconds and light cured for 10 second with Spectrum lamp 800. Spectrum TPH is then filled into the remaining space of the pre-filled gelatine capsule and it is placed on to the prepared enamel surface. Spectrum TPH is then cured by irradiating three times for twenty seconds at equally spaced intervals around the capsule.

After storage at 37 °C for 2 hours the adhesion to enamel is 10.5 ± 2.8 MPa.

If the samples prepared according to the above described procedure and thermocycled 1800 times between 5°C and 55°C with a dwell time in each bath of 20 seconds an adhesion to enamel of 10.7 ± 2.2 MPa was measured.

Further Examples:

Hydrolysis stable polymerizable N-substituted alkylacrylic and acrylic acid amide monomers

Example 7

N,N'-bismethacryloyl-N,N'-dibenzyl-5-oxanonanedi-amine-1.9

In a 4-necked 1-l-flask equipped with a stirrer, a thermometer and two 50 ml dropping funnels 102.16 g (0.3 mol) of N,N'-dibenzyl-5-oxanonanedi-amine-1.9 were dissolved in 300 ml of methylenechloride. After cooling to 0-5 °C 65.854 g (0.63 mol) of methacryloyl chloride dissolved in 30 ml of methylenechloride and 25.20 g (0.63 mol) of NaOH dissolved in 60 ml of water were added simultaneously under stirring during 1.5 hours so that the temperature remains at 0-5 °C. Thereafter the mixture were stirred at room temperature for additional two hours. Than the reaction mixture were hydrolyzed with 600 ml of ice-water. The organic phase were separated and the aqueous solution were extracted twice with methylenechloride. The collected organic liquids were washed with 150 ml of 1 n HCl, 150 ml of 1 n NaHCO₃ and sometimes with 150 ml of deionised water until the water shows a pH-value of approximately 7. Than the organic solution was dried over NaSO₄. Thereafter the NaSO₄ was filtered off and to the solution 0.1346 g of 2,6-di-tert.-butyl-p-cresol were added. The methylenechloride was removed at 40 °C in vacuum and the bismethacrylamide was dried.

Yield: 136.66 g (95.6 % of th.), $n_D^{20} = 1.5383$, $\eta = 1.65$ Pa*s

C₃₀H₄₀N₂O₃, 476.65

IR: 2941 (CH₂/CH₃), 3086/3062/3030, (Ar), 1647 (CONR), 1626 (CH₂=CH-), 1119 cm⁻¹ (ROR)

Example 8**N,N'-bisacryloyl-N,N'-dibenzylethylenediamine**

In a 4-necked 1-l-flask equipped with a stirrer, a thermometer and two 50 ml dropping funnels 29.198 g (0.12 mol) of N,N'-dibenzylethylenediamine were dissolved in 100 ml of methylenechloride. After cooling to 0-5 °C 21.991 g (0.24 mol) of acryloylchloride dissolved in 30 ml of methylenechloride and 9.718 g (0.24 mol) of NaOH dissolved in 40 ml of water were added simultaneously under stirring during 1.5 hours so that the temperature remains at 0-5 °C. Thereafter the mixture were stirred at room temperature for additional two hours. Than the reaction mixture were hydrolyzed with 600 ml of ice-water. The organic phase were separated and the aqueous solution were extracted twice with methylenechloride. The collected organic liquids were washed with 100 ml of 1 n HCl, 100 ml of 1 n NaHCO₃ and sometimes with 100 ml of deionised water until the water shows a pH-value of approximately 7. Than the organic solution was dried over NaSO₄. Thereafter the NaSO₄ was filtered off and to the solution 0.028 g of 2,6-di-tert.-butyl-p-cresol were added. The methylenechloride was removed at 40 °C in vacuum and the bismethacrylamide was dried.

Yield: 27.9 g (65.9 % of th.), $m_p = 75,5-76,6\text{ }^{\circ}\text{C}$, $T_g = -7.2\text{ }^{\circ}\text{C}$, $M_n\text{ (vpo)} = 350\text{g/mol}$

$\text{C}_{22}\text{H}_{24}\text{N}_2\text{O}_2$, 348.45 calc. C 75.83 H 6.94 N 8.04

found C 76.00 H 7.26 N 8.05

Example 9**N,N'-bisacryloyl-N,N'-dibenzyl-4,4'-diaminodicyclohexylamine**

In a 4-necked 1-l-flask equipped with a stirrer, a thermometer and two 50 ml dropping funnels 60.551 g (0.16 mol) of N,N'-dibenzyl-4,4'-diaminodicyclohexylamine were dissolved in 150 ml of methylenechloride. After cooling to 0-5 °C 28.061 g (0.31 mol) of acryloylchloride dissolved in 30 ml of methylenechloride and 12.401 g (0.31 mol) of NaOH dissolved in 50 ml of water were added simultaneously under stirring during 1.5 hours so that the temperature remains at 0-5 °C. Thereafter the mixture were stirred at room temperature for additional two hours. Than the reaction mixture were hydrolyzed with 500 ml of ice-water. The organic phase were separated and the aqueous solution

were extracted twice with methylenechloride. The collected organic liquids were washed with 100 ml of 1 n HCl, 100 ml of 1 n NaHCO₃ and sometimes with 10 ml of deionised water until the water shows a pH-value of approximately 7. Then the organic solution was dried over NaSO₄. Thereafter the NaSO₄ was filtered off and to the solution 0.077 g of 2,6-di-tert.-butyl-p-cresol were added. The methylenechloride was removed at 40 °C in vacuum and the bismethacrylamide was dried.

Yield: 54.0 g (69.9 % of th.), T_g = 47.1 °C

Example 10

3,(4),8,(9)-Bis(2-propene amido methyl)-tricyclo-5.2.1.0^{2,6} decane

In a 4-necked 1-l-flask equipped with a stirrer, a thermometer and two 50 ml dropping funnels 96.01 g (0.35 mol) of 3,(4),8,(9)-Bis(aminomethyl)-tricyclo-5.2.1.0^{2,6} decane were dissolved in 350 ml of methylenechloride. After cooling to 0-5 °C 76.54 g (0.735 mol) of methacryloyl chloride dissolved in 35 ml of methylenechloride and 29.40 g (0.735 mol) of NaOH dissolved in 70 ml of water were added simultaneously under stirring during 1.5 hours so that the temperature remains at 0-5 °C. Thereafter the mixture were stirred at room temperature for additional two hours. Then the reaction mixture were hydrolyzed with 600 ml of ice-water. The organic phase were separated and the aqueous solution were extracted twice with methylenechloride. The collected organic liquids were washed with 150 ml of 1 n HCl, 150 ml of 1 n NaHCO₃ and sometimes with 150 ml of deionised water until the water shows a pH-value of approximately 7. Then the organic solution was dried over NaSO₄. Thereafter the NaSO₄ was filtered off and to the solution 0.1157 g of 2,6-di-tert.-butyl-p-cresol were added. The methylenechloride was removed at 40 °C in vacuum and the bismethacrylamide was dried.

Yield: 106.02 g (91.6 % of th.)

C₂₀H₃₀N₂O₂, 330.47

IR: 2941 (CH₂/CH₃), 3330/1647 (CONHR), 1626 (CH₂=CH-)

Example 11

N,N'-Bismethacryloyl-3.6-dioxaoctanediamine-1.8

In a 4-necked 1-l-flask equipped with a stirrer, a thermometer and two 50 ml dropping funnels 59.28 g (0.4 mol) of 3,6-dioxaoctanediamine-1,8 were dissolved in 300 ml of methylenechloride. After cooling to 0-5 °C 87.47 g (0.84 mol) of methacryloyl chloride dissolved in 40 ml of methylenechloride and 33.60 g (0.84 mol) of NaOH dissolved in 80 ml of water were added simultaneously under stirring during 1.5 hours so that the temperature remains at 0-5 °C. Thereafter the mixture were stirred at room temperature for additional two hours. Then the reaction mixture were hydrolyzed with 600 ml of ice-water. The organic phase were separated and the aqueous solution were extracted twice with methylenechloride. The collected organic liquids were washed with 150 ml of 1 n HCl, 150 ml of 1 n NaHCO₃ and sometimes with 150 ml of deionised water until the water shows a pH-value of approximately 7. Then the organic solution was dried over NaSO₄. Thereafter the NaSO₄ was filtered off and to the solution 0.1137 g of 2,6-di-tert.-butyl-p-cresol were added. The methylenechloride was removed at 40 °C in vacuum and the bismethacrylamide was dried.

Yield: 95.20 g (83.7 % of th.), $n_D^{20} = 1.5042$, $\eta = 2.17 \text{ Pa}\cdot\text{s}$

C₁₄H₂₄N₂O₄, 284.35

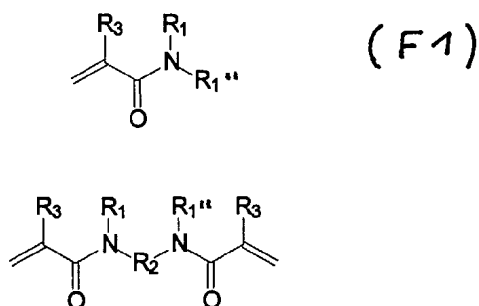
IR: 2926/2870 (CH₂/CH₃), 3336/1659 (CONHR), 1620 (CH₂=CH-), 1130 cm⁻¹ (ROR)

Claims

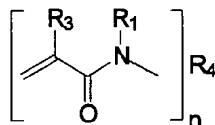
1. An aqueous one-pack self-etching and self-priming dental adhesive composition having a pH of at most 2, which comprises:
 - (i) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety, and
 - (ii) a curing system.
2. The composition of claim 1 which is hydrolysis stable for at least one week at a storage temperature of 50°C, whereby after such storage the bond strength of an adhesive prepared from such an adhesive composition to enamel and/or dentin is at least 8 MPa, preferably at least 10 MPa.
3. The composition of claim 1 or 2, which further comprises:
 - (iii) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety.
4. The composition of any of the preceding claims, which comprises an organic or inorganic acid.
5. The composition of claim 4, whereby the organic acid is selected from the group consisting of methacrylic acid, acrylic acid, fumaric acid, maleic acid, citric acid, itaconic acid, and formic acid and whereby the inorganic acid is selected from phosphoric acid, sulfuric acid and hydrofluoric acid.
6. The composition of any of the preceding claims, which contains beside water an organic water-soluble solvent, preferably selected from alcohols and ketones.

7. The composition of claim 6, whereby the organic water-soluble solvent is selected from ethanol, propanol, butanol, acetone, and methyl ethyl ketone.
8. The composition of any of the preceding claims, wherein the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (i) is hydrolysis-stable according to the following test: 1.5 mmol of the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer (i), and in case the monomer does not contain an acidic moiety 1 equivalent of ethanesulfonic acid per alkylacrylamide or acrylamide group, are solved in 5 g of a solvent mixture consisting of 50 wt.-% ethanol and 50 wt.-% water to obtain a mixture which is stored in a closed vial in an oven at 50°C; and
after 2 weeks of such a storage the hydrolysis of the tested monomer is less than 50% according to a HPLC-analysis of the absolute amount of the alkylacrylic or acrylic acid formed by hydrolysis of the tested monomer.
9. The composition of any of the preceding claims, wherein the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (iii) is hydrolysis-stable according to the following test: 1.5 mmol of the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety (iii) are solved in 5 g of a solvent mixture consisting of 50 wt.-% ethanol and 50 wt.-% water to obtain a mixture which is stored in a closed vial in an oven at 50°C; and
after 2 weeks of such a storage the hydrolysis of the tested polymerizable N-substituted alkylacrylic or acrylic acid amide monomer is less than 50% according to a HPLC-analysis of the absolute amount of the alkylacrylic or acrylic acid formed by hydrolysis of the tested polymerizable N-substituted alkylacrylic or acrylic acid amide monomer.

10. The composition of claim 8 or 9, wherein the monomer is hydrolysis-stable according to the preceding test, whereby after 1 week of such a storage the hydrolysis of the tested monomer is less than 10% according to a HPLC-analysis of the absolute amount of alkylacrylic or acrylic acid formed by hydrolysis of the tested monomer.
11. The composition of any of the preceding claims, wherein the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety or the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety contains at least two polymerizable groups.
12. The composition of claim 11, wherein the at least two polymerizable groups are directly or indirectly linked via an amide bond.
13. The composition of any of the preceding claims, which further contains a nanofiller.
14. The composition of any of the preceding claims wherein the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety is selected from the group consisting of compounds represented by the following formulas:



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wherein

R_1 , $R_{1'}$ and R_3 independently are hydrogen or a substituted or unsubstituted C_1 to C_{18} alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted C_5 to C_{18} aryl or heteroaryl group, a substituted or unsubstituted C_5 to C_{18} alkylaryl or alkylheteroaryl group, a substituted or unsubstituted C_7 to C_{30} aralkyl group, provided that in case one of R_1 and $R_{1'}$ is hydrogen in formula (F1) the other is not hydrogen;

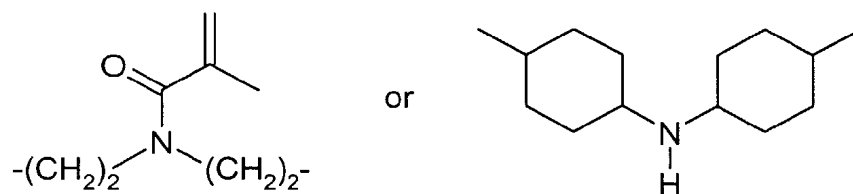
R_2 is a difunctional substituted or unsubstituted C_1 to C_{18} alkylene, difunctional substituted or unsubstituted cycloalkylene, a difunctional substituted or unsubstituted C_5 to C_{18} aryl or heteroaryl group, a difunctional substituted or unsubstituted C_5 to C_{18} alkylaryl or alkylheteroaryl group, a difunctional substituted or unsubstituted C_7 to C_{30} aralkyl group,

R_4 is a mono- or polyfunctional substituted or unsubstituted C_1 to C_{18} carbon chain group, a mono- or polyfunctional substituted or unsubstituted cycloalkyl group, a mono- or polyfunctional substituted or unsubstituted C_5 to C_{18} aryl or heteroaryl group, a mono- or polyfunctional substituted or unsubstituted C_5 to C_{18} alkylaryl or alkylheteroaryl group, a mono- or polyfunctional substituted or unsubstituted C_7 to C_{30} aralkyl group, and

n is an integer, preferably from 1 to 10, more preferably from 3 to 4.

15. The composition according to claim 13, characterized in that R_2 and R_4 independently is a di- or polyfunctional substituted or unsubstituted C_1 to C_{18} carbon chain group or a di- or polyfunctional substituted or unsubstituted cycloalkylene group, which has at least one linkage of ether, thioether, ester, thiocarbonyl, amide, carbonyl, sulfonyl, urethane, or substituted or unsubstituted amine linkages.

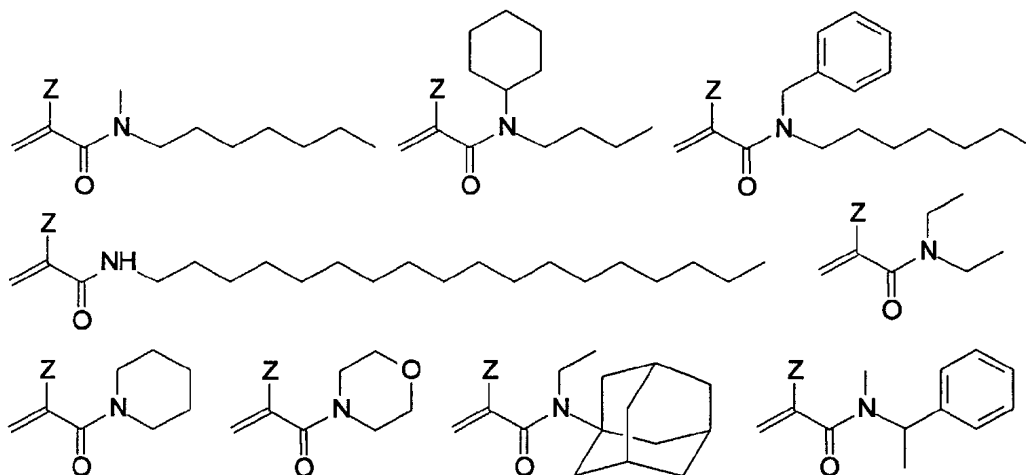
16. The composition according to claim 15, characterized in that R_2 or R_4 is $-(CH_2)_2-O-(CH_2)_2-O-(CH_2)_2-$,

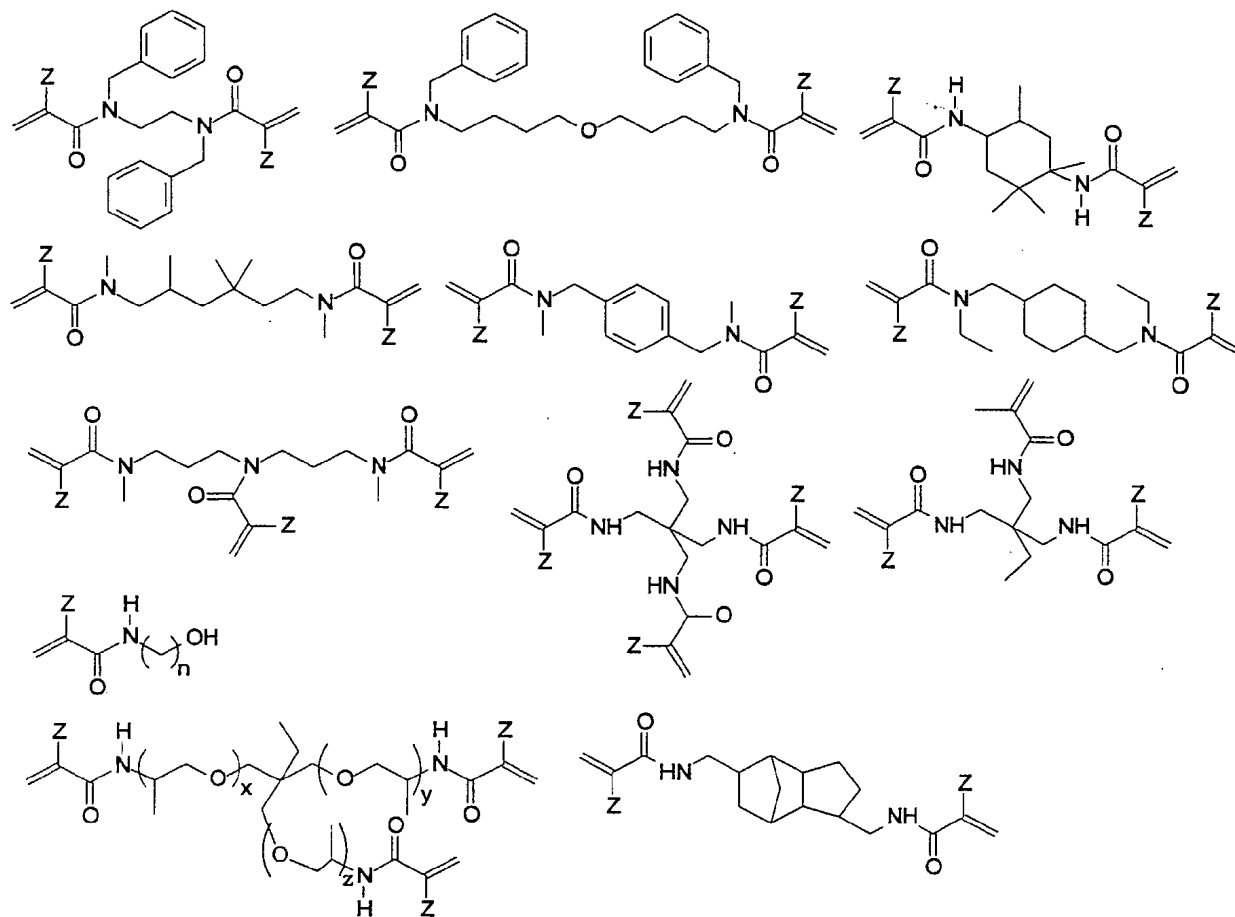


and

n is 2.

17. The composition according to one of the preceding claims, characterized in that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety is selected from the group consisting of compounds represented by the following formulas:





wherein

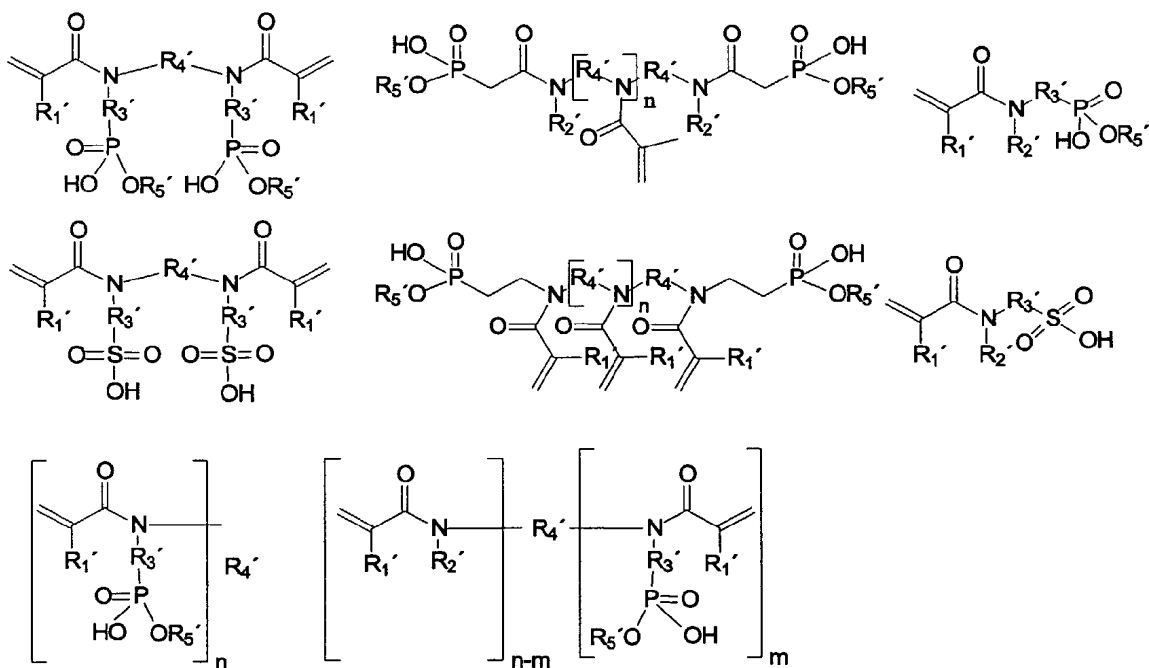
n is an integer of from 2 to 6;

x, y, and z independently is an integer of from 1 to 10; and

Z is H or a substituted or unsubstituted C₁ to C₁₈ alkyl group.

18. The composition according to one of the preceding claims, characterized in that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety is selected from (meth)acrylamide monomers, preferably from the type of secondary amides.

19. The composition according to one of the preceding claims, characterized in that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety is selected from the group consisting of compounds represented by the following formulas:

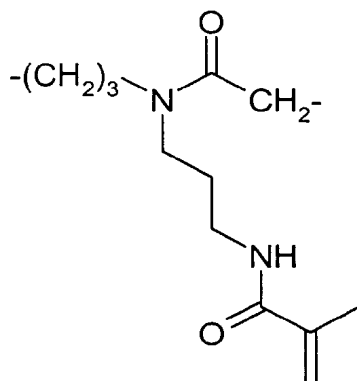


wherein

R_1' and R_2' represent independently from each other a hydrogen atom or a substituted or unsubstituted C_1 to C_{18} alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted C_5 to C_{18} aryl or

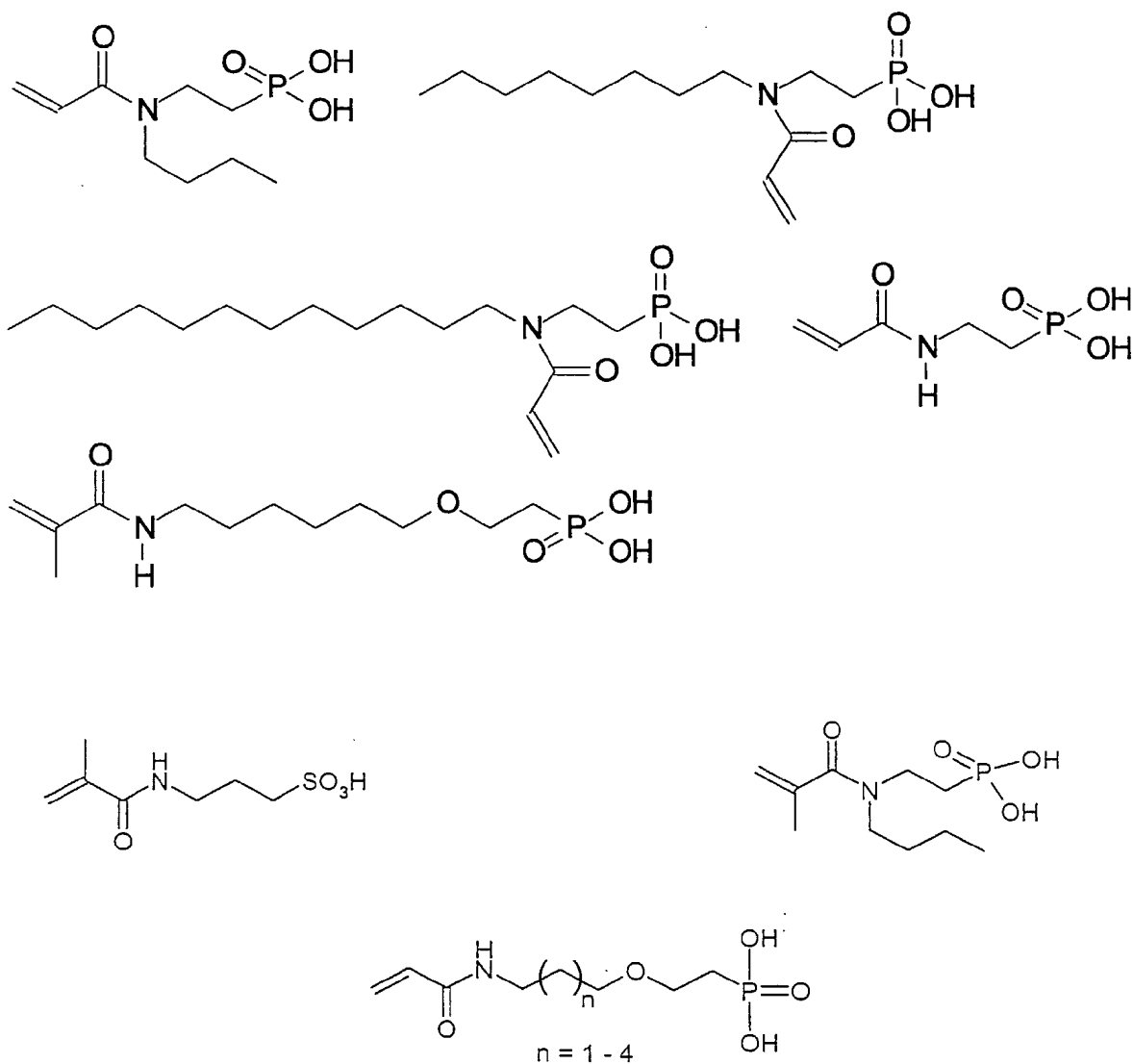
heteroaryl group, a substituted or unsubstituted C₅ to C₁₈ alkylaryl or alkylheteroaryl group, a substituted or unsubstituted C₇ to C₃₀ aralkyl group, R₃ and R₄ represent independently from each other a difunctional substituted or unsubstituted C₁ to C₁₈ carbon chain group, a difunctional substituted or unsubstituted cycloalkylene, a difunctional substituted or unsubstituted C₅ to C₁₈ aryl or heteroaryl group, a difunctional substituted or unsubstituted C₅ to C₁₈ alkylaryl or alkylheteroaryl group, a difunctional substituted or unsubstituted C₇ to C₃₀ aralkyl group, R₅ represents H or a substituted or unsubstituted C₁ to C₁₈ alkyl group n is an integer, preferably from 1 to 18 or 1 to 4 and m is an integer, preferably from 1 to 3.

20. The composition according to claim 19, characterized in that R₃ and R₄ independently from each other is a difunctional substituted or unsubstituted C₁ to C₁₈ carbon chain group or a difunctional substituted or unsubstituted cycloalkylene, which has at least one linkage of ether, thioether, ester, thiocarbonyl, amide, carbonyl, sulfonyl, urethane, or substituted or unsubstituted amine linkages.
21. The composition according to claim 20, characterized in that R₃ is -(CH₂)₂- or

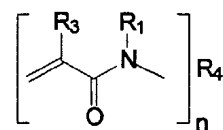
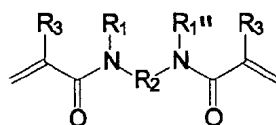


and R_4 is $-(CH_2)_2-O-(CH_2)_2-O-(CH_2)_2-$.

22. The composition according to one of claims 1 to 19, characterized in that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety is selected from one of the monomers according to the following formulas:



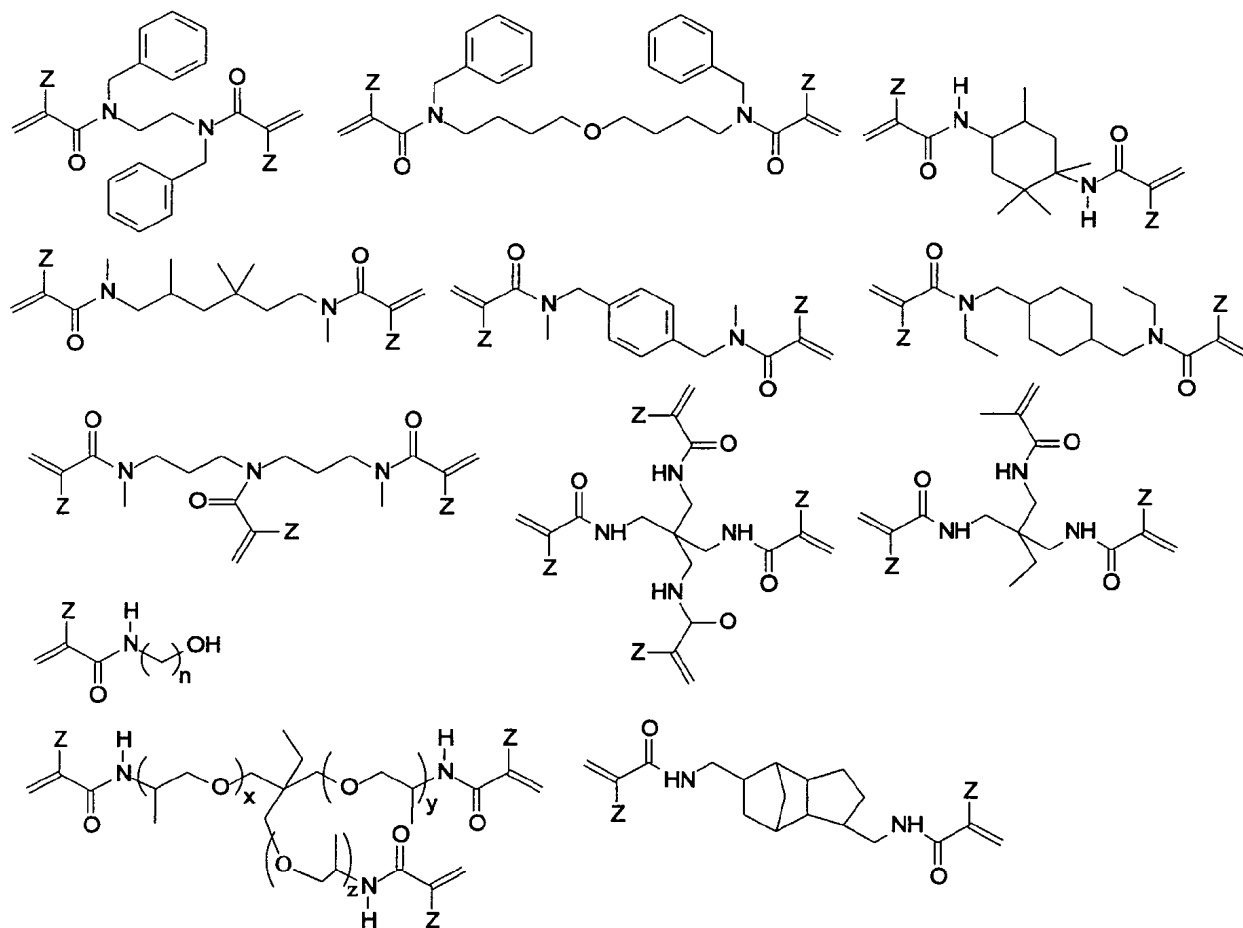
23. The composition according to one of the preceding claims, characterized in that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety is selected from (meth)acrylamide monomers, preferably from the type of secondary amides, more preferably from acrylamide monomers from the type of secondary amides.
24. The composition according to one of the preceding claims, characterized in that the curing system comprises a polymerization initiator, an inhibitor or stabilizer, preferably the curing system is a light-curing system.
25. An aqueous one-pack self-etching and self-priming dental adhesive composition comprising:
 - (a) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer having at least two polymerizable moieties,
 - (b) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety, and
 - (c) a curing system.
26. The composition according to claim 25, wherein the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer having at least two polymerizable moieties is selected from the group consisting of compounds represented by the following formulas:



wherein

R_1 , R_1' , R_2 , R_3 and R_4 and n are as defined in claims 14 to 16.

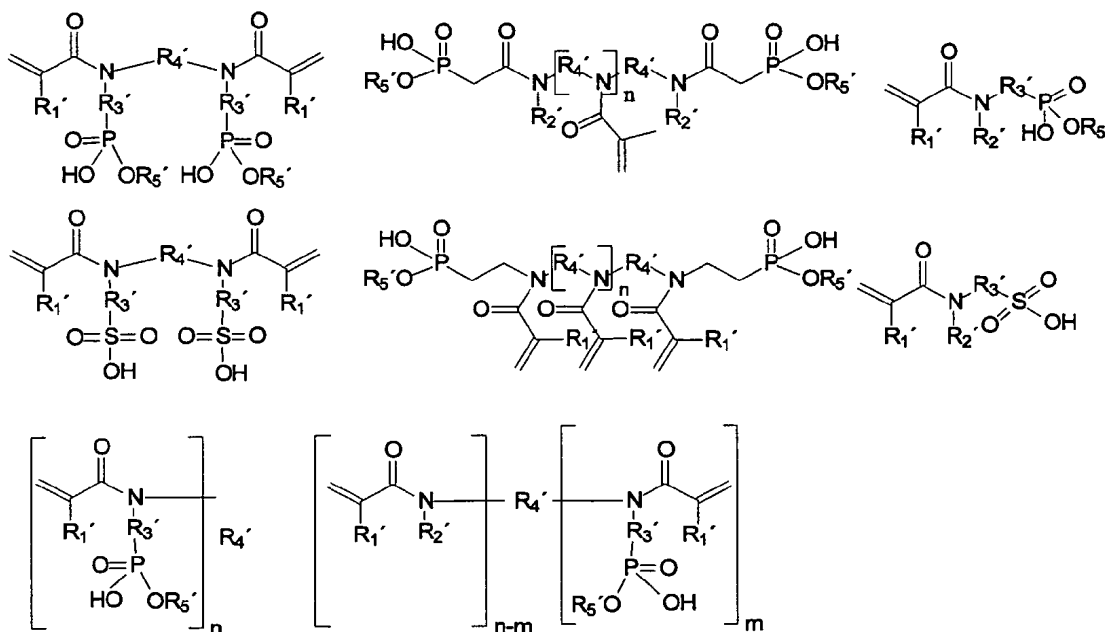
27. The composition according to claim 25 or 26, characterized in that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer is selected from the group consisting of compounds represented by the following formulas:



wherein Z is H or a substituted or unsubstituted C₁ to C₁₈ alkyl group and n, x, y, z are as defined in claim 17.

28. The composition according to one of claims 25 to 27, characterized in that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer is selected from (meth)acrylamide monomers, preferably from the type of secondary amides.
29. An aqueous one-pack self-etching and self-priming dental adhesive composition comprising:
 - (I) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety,
 - (II) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least one inorganic acidic moiety, and
 - (III) a curing system.
30. The composition according to claim 29, characterized in that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least one inorganic acidic moiety is selected from the group consisting of compounds represented by the following formulas having phosphonic acid moiety or sulfonic acid moiety:

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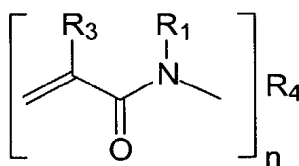
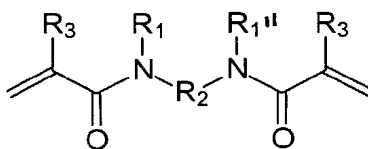
wherein

R_{1'}, R_{2'}, R_{3'}, R_{4'}, R_{5'}, *n* and *m* are as defined in claims 19 to 21.

31. The composition according to claim 29 or 30, characterized in that the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least one inorganic acidic moiety is selected from (meth)acrylamide monomers, preferably from the type of secondary amides, more preferably from acrylamide monomers from the type of secondary amides.
32. The composition according to one of the preceding claims 1 to 31 which is packed in a container shielded against light.

33. Use of a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety and a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing an inorganic acidic moiety for the preparation of an aqueous one-pack self-etching and self-priming dental adhesive composition according to one of the preceding claims comprising:
- (i) the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety,
 - (ii) the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least an inorganic acidic moiety, and a
 - (iii) a curing system.
34. A method for the preparation of an aqueous one-pack self-etching and self-priming dental adhesive composition according to any one of the preceding claims, characterized by mixing
- (A) a polymerizable N-substituted alkylacrylic or acrylic acid amide monomer which optionally contains an inorganic acidic moiety selected from a phosphonic acid moiety or a sulfonic acid moiety,
 - (B) a curing system, and
 - (C) a water containing solvent.
35. Dental adhesive obtainable from the composition according to one of claims 1 to 32 by polymerizing the composition.
36. A method for treatment of human or animal teeth comprising the application of the composition of one of the claims 1 to 32.
37. Kit comprising the composition of one of the claims 1 to 32 and instructions for use.

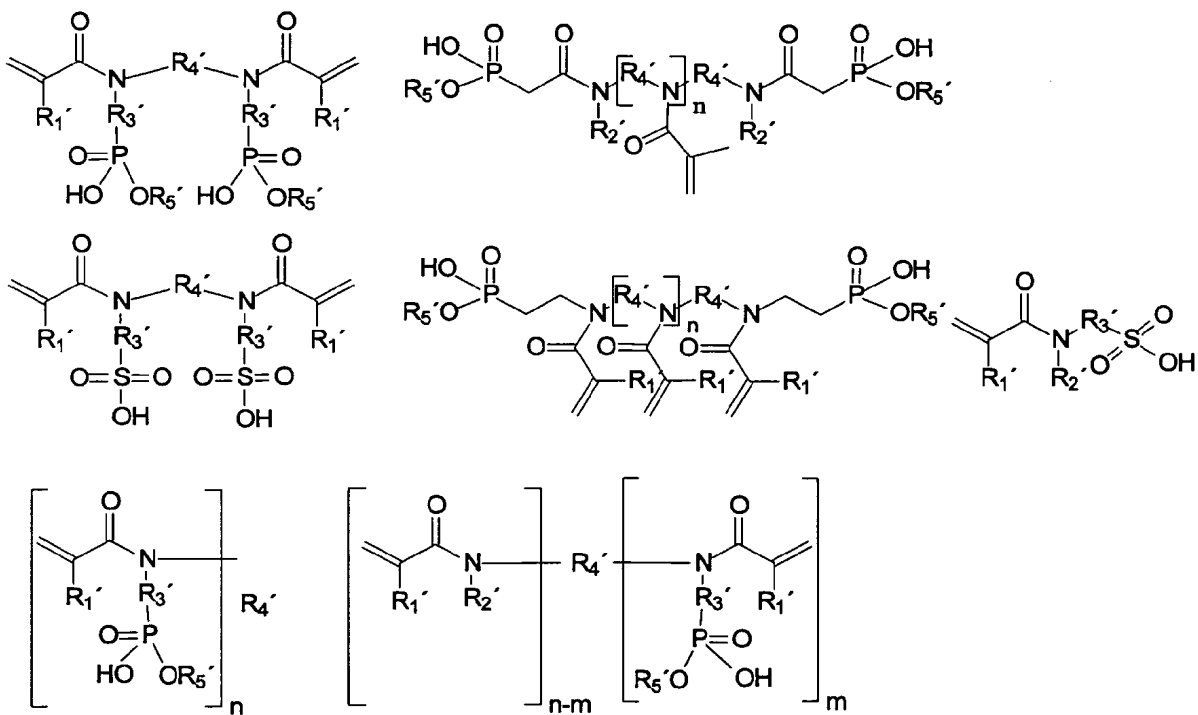
38. A polymerizable N-substituted alkylacrylic or acrylic acid amide monomer having at least two polymerizable moieties which is selected from the group consisting of compounds represented by the following formulas:



wherein

R_1 , R_1'' , R_2 , R_3 , R_4 and n are as defined in claims 14 to 16.

39. A method for the preparation of the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer having at least two polymerizable moieties according to claim 38, which comprises reacting a di- or polyamine compound with an alkylacryloyl or acryloyl halide of the formula $\text{CH}_2=\text{CR}_3-\text{CO}-\text{Hal}$, wherein R_3 is as defined in claim 14 and Hal is a halide.
40. A polymerizable N-substituted alkylacrylic or acrylic acid amide monomer containing at least one inorganic acidic moiety selected from a phosphonic acid moiety or sulfonic acid moiety, which is selected from the group consisting of compounds represented by the following formulas:



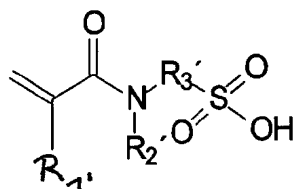
wherein

R_1 , R_2 , R_3 , R_4 , R_5 , n and m are as defined in claims 19 to 21.

41. Method for the preparation of the polymerizable N-substituted alkylacrylic or acrylic acid amide monomer having at least an inorganic acidic moiety according to claim 40, which comprises
- (1) reacting a di- or poly amine compound with a vinylphosphonate or a vinyl sulphonic acid salt;
 - (2) reacting the product obtained in (1) with an alkylacryloyl or acryloyl halide of the formula $\text{CH}_2=\text{CR}_1\text{-CO-Hal}$, wherein R_1 is as defined in claim 19 and Hal is a halide;

- (3) optionally reacting the product obtained in (2) with a trialkyl halogensilane in case of reacting a vinyl phosphonate in step (1); and
- (4) hydrolyzing the product obtained in step (2) or (3).

42. A polymerizable N-substituted alkylacrylic or acrylic acid amide monomer according to claim 40, which is represented by the following formula:



wherein R_1' , R_2' and R_3' are as defined in claims 19 to 21.

43. Method for the preparation of the monomer according to claim 42, which comprises:
- (1) reacting an alkylacryloyl or acryloyl halide of the formula $CH_2=CR_1'-CO-Hal$, wherein R_1' is as defined in claim 19 and Hal is a halide with N-hydroxysuccinimide and an aminoalcohol of the formula $HO-(CH_2)_n-NH_2$ wherein n is an integer of from 1 to 18;
 - (2) reacting the product obtained in (1) or methacryloyl amide with sodium hydride and propanesulfone;
 - (3) complete or partially hydrolyzing the product obtained in step (2).

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 02/11940

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 7 A61K6/00 A61K6/083

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6 174 935 B1 (AKAHANE SHOJI ET AL) 16 January 2001 (2001-01-16) column 2, line 20 -column 3, line 5 column 3, line 58 -column 4, line 6 example 20 claims ---	1-43
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

14 February 2003

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INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP 02/11940

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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